

Dist: A

AD-A284 102



ATION PAGE

DATE

3. REPORT TYPE AND DATES COVERED

ANNUAL 01 Feb 93 TO 31 Jan 94

4. TITLE AND SUBTITLE

ELEMENTAL FLUORINE BASED SYNTHESES OF PENTAFLUOROPHENYL AND OTHER AROMATIC PERFLUOROPOLYETHER POLYMERS

5. FUNDING NUMBERS

F49620-92-J-0104

61102F

2303

DS

6. AUTHOR(S)

Dr Richard J. Lagow

7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES)

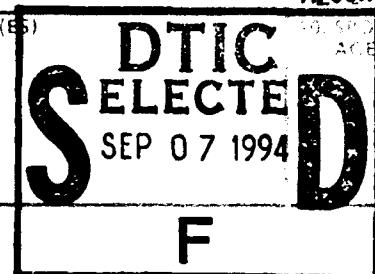
University of Texas at Austin  
Dept of Chemistry  
Austin TX 78712-1167

8. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)

9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)

Dr Frederick L. Hedberg  
AFOSR/NL  
110 Duncan Ave Suite B115  
Bolling AFB DC 20332-0001

10. SPONSORING/MONITORING  
AGENCY REPORT NUMBER



11. SUPPLEMENTARY NOTES

12a. DISTRIBUTION/AVAILABILITY STATEMENT

12b. DTS RISK CODE

Approved for public release;  
distribution unlimited.

A

13. ABSTRACT (Maximum 200 words)

Since we successfully obtained a fused perfluoro (benzofuran) from perfluoro (dicyclohexyl ether), reductive defluorination of the perfluorinated ethers containing three perfluoro (cyclohexyl) groups would be interesting. The three isomers of o-, m-, and p- perfluoro (dicyclohexanoxyl cyclohexane) were prepared by liquid-phase direct fluorination of o-, m-, and p- diphenoxyl benzene. After several runs of liquid-phase direct fluorination, enough amount of o-perfluoro (dicyclohexanoxyl cyclohexane) was collected to carry out the following reductive defluorination. The reductive defluorination was carried out from -70 to 70 degree for 2 days, but the ortho-ether, however, kept unreacted. One of the reasons for that is perhaps steric hindrance. Reductive defluorination of the meta- and para- ethers are under investigation.

DTIC QUALITY INSPECTED 3

14. SUBJECT TERMS

15. NUMBER OF PAGES

16. PRICE CODE

17. SECURITY CLASSIFICATION  
OF REPORT

18. SECURITY CLASSIFICATION  
OF THIS PAGE

19. SECURITY CLASSIFICATION  
OF ABSTRACT

ABSTRACT/ABSTRACT

(U)

(U)

(U)

(U)

## GENERAL INSTRUCTIONS FOR COMPLETING SF 298

The Report Documentation Page (RDP) is used in announcing and cataloging reports. It is important that this information be consistent with the rest of the report, particularly the cover and title page. Instructions for filling in each block of the form follow. It is important to stay within the lines to meet optical scanning requirements.

**Block 1. Agency Use Only (Leave Blank)**

**Block 2. Report Date.** Full publication date including day, month, and year, if available (e.g. 1 Jan 88). Must cite at least the year.

**Block 3. Type of Report and Dates Covered.** State whether report is interim, final, etc. If applicable, enter inclusive report dates (e.g. 10 Jun 87 - 30 Jun 88).

**Block 4. Title and Subtitle.** A title is taken from the part of the report that provides the most meaningful and complete information. When a report is prepared in more than one volume, repeat the primary title, add volume number, and include subtitle for the specific volume. On classified documents enter the title classification in parentheses.

**Block 5. Funding Numbers.** To include contract and grant numbers; may include program element number(s), project number(s), task number(s), and work unit number(s). Use the following labels:

C - Contract	PR - Project
G - Grant	TA - Task
PE - Program Element	WU - Work Unit
	Accession No.

**Block 6. Author(s).** Name(s) of person(s) responsible for writing the report, performing the research, or credited with the content of the report. If editor or compiler, this should follow the name(s).

**Block 7. Performing Organization Name(s) and Address(es).** Self-explanatory.

**Block 8. Performing Organization Report Number.** Enter the unique alphanumeric report number(s) assigned by the organization performing the report.

**Block 9. Sponsoring/Monitoring Agency Name(s) and Address(es).** Self-explanatory.

**Block 10. Sponsoring/Monitoring Agency Report Number.** (If known)

**Block 11. Supplementary Notes.** Enter information not included elsewhere such as: Prepared in cooperation with...; Trans. of ..., To be published in .... When a report is revised, include a statement whether the new report supersedes or supplements the older report.

**Block 12a. Distribution/Availability Statement.**

Denote public availability or limitation. Cite any availability to the public. Enter additional limitations or special markings in all capitals (e.g. NOFORN, REL, ITAR)

DOD - See DoDD 5230.24, "Distribution Statements on Technical Documents."

DOE - See authorities

NASA - See Handbook NHB 2200.2.

NTIS - Leave blank.

**Block 12b. Distribution Code.**

DOD - DOD - Leave blank

DOE - DOE - Enter DOE distribution categories from the Standard Distribution for Unclassified Scientific and Technical Reports

NASA - NASA - Leave blank

NTIS - NTIS - Leave blank.

**Block 13. Abstract.** Include a brief (Maximum 200 words) factual summary of the most significant information contained in the report.

**Block 14. Subject Terms.** Keywords or phrases identifying major subjects in the report.

**Block 15. Number of Pages.** Enter the total number of pages.

**Block 16. Price Code.** Enter appropriate price code (NTIS only).

**Blocks 17. - 19. Security Classifications.** Self-explanatory. Enter U.S. Security Classification in accordance with U.S. Security Regulations (i.e., UNCLASSIFIED). If form contains classified information, stamp classification on the top and bottom of the page.

**Block 20. Limitation of Abstract.** This block must be completed to assign a limitation to the abstract. Enter either UL (unlimited) or SAR (same as report). An entry in this block is necessary if the abstract is to be limited. If blank, the abstract is assumed to be unlimited.

Second Annual Technical Report

to

AIR FORCE OFFICE OF SCIENTIFIC RESEARCH

Washington, DC 20332

ELEMENTAL FLUORINE BASED SYNTHESSES OF PENTAFLUORO PHENYL  
AND OTHER AROMATIC PERFLUOROPOLYETHER POLYMERS

Grant Number F49620-92-J-0104

February 1, 1993 - January 31, 1994

Presented by

Professor Richard J. Lagow  
Department of Chemistry  
The University of Texas at Austin

Austin, Texas 78712

TEL (512) 471-1032

FAX (512) 471-8648

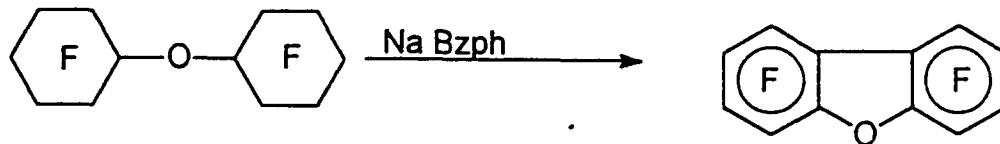
Accesion For	
NTIS	CRA&I
DTIC	TAB
Unannounced	
Justification _____	
By _____	
Distribution / _____	
Availability Codes	
Dist	Avail and/or Special
A-1	

DEPARTMENT OF DEFENSE INSPECTED 3

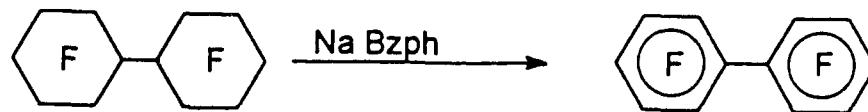
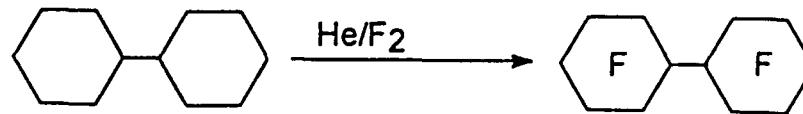
94-29000  
 BPO

94 9 06 07 9

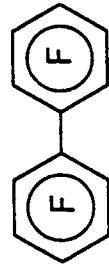
In last annual technical report, reductive defluorination of perfluoro(dicyclohexylether) was carried out with sodium benzophenone and the two perfluoro(cyclohexyl) groups were interestingly fused to form perfluoro(bezofuran). What about other perfluoro(dicyclohexyl) compounds ? Will they form fused products or other interesting compounds after the reductive defluorination ?



Perfluoro(dicyclohexyl) was prepared in 91% yield by liquid-phase direct fluorination of dicyclohexyl. Reductive defluorination of the perfluorinated compound produced a nonfused product, perfluoro(diphenyl), other than a fused product.

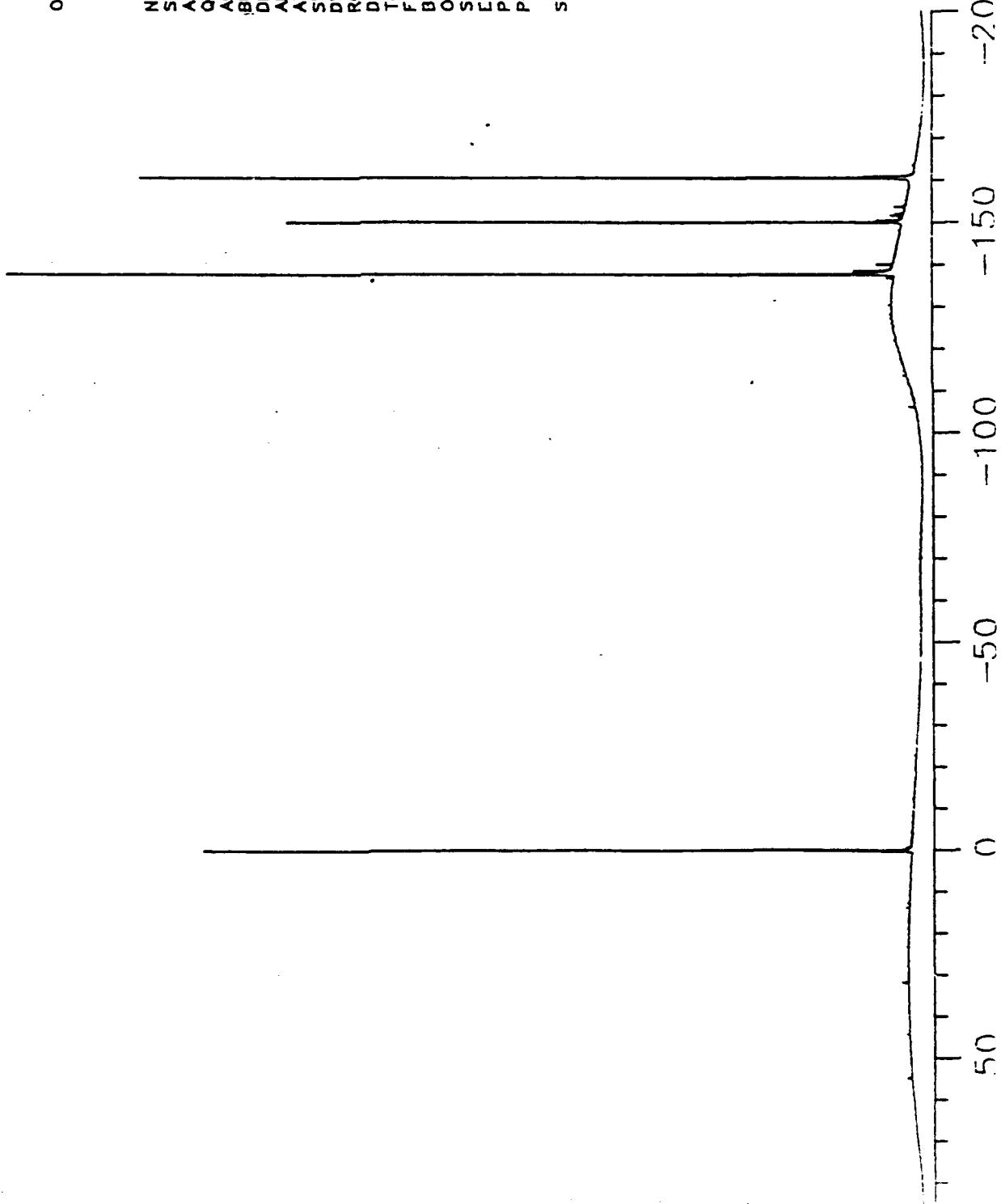


311 002 MJB 06MAY94  
JNG, CFCL3, CDCL3, F19



ONE-PULSE SEQUENCE

P2 = 8.00 USEC  
D5 = 1.00 SEC  
NA = 104  
SIZE = 32768  
AT = 163.84 MSEC  
QPD ON = 4  
ABC ON  
BUTTERWORTH FILTER ON  
DB ATT. = 3  
ADC = 12 BITS  
AI = 5  
SW = +/- 50000.0  
DW = 10  
RG = 10 USEC  
DE = 10 USEC  
TL HIGH POWER ON  
F2 = 361.084524  
BB MODULATION ON  
OF = -18069.61  
SF = 339.739179  
EW = 1.00  
PA = 266.4  
PB = 52.7  
SCALE = 5000.00 Hz/cm  
= 14.7171 ppm/cm



FILE: LAC01827 TIC#10 Y2 SHD(1,5) PWD(3,5,0.20,0.0,20.005,T,T) SPECT(Heights,Centroid) Acq:729-APR-1994 17:03:20 42:10:00 DATE:01827

AB-E CI+ Voltage Rpi:3455.616 TIC:169071248

file Text:50MOL/UL,50L/MIN

333.985

8.9E6

8.5E6

8.0E6



0.0E6

55

90

85

80

75

70

65

60

55

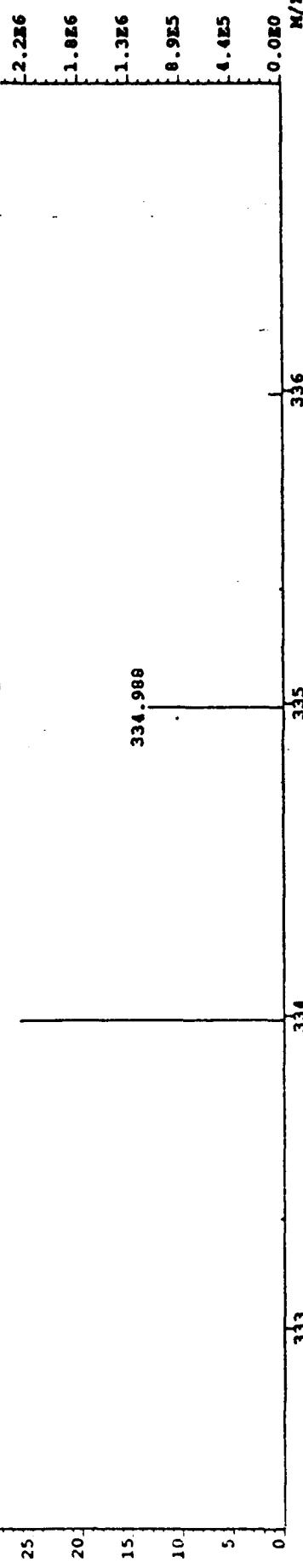
#### Elemental Composition

Date : 29-APR-1994

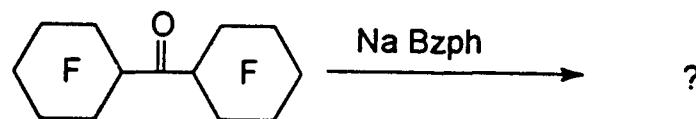
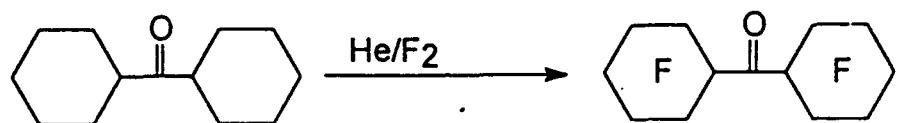
FILE: LAC01827 Ident:10 12 SHD(1,5) PWD(5,3,5,0.20,0.0,20.005,T,T)  
2AB-E CI+ Voltage Rpi:3455.616 TIC:169071248 Flags:NORM  
FILE Text:50PHOLE/UL,50L/MIN

Heteroatom Max: 20 Ion: Both Even and Odd  
Limits:

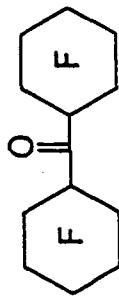
333.900	0.0	0.0	-10.0	0	0	0	
334.000	100.0	2.0	-80.0	200	400	10	
Mass	SRA	mDa	PPM	Calo. Mass	DEN	C	H
333.984532	100.0	-0.5	-1.5	333.9844033	8.0	12	10



Perfluoro(dicyclohexyl) ketone was prepared in 82% yield by liquid-phase direct fluorination of dicyclohexyl ketone. Reductive defluorination of the perfluorinated ketone is under investigation.

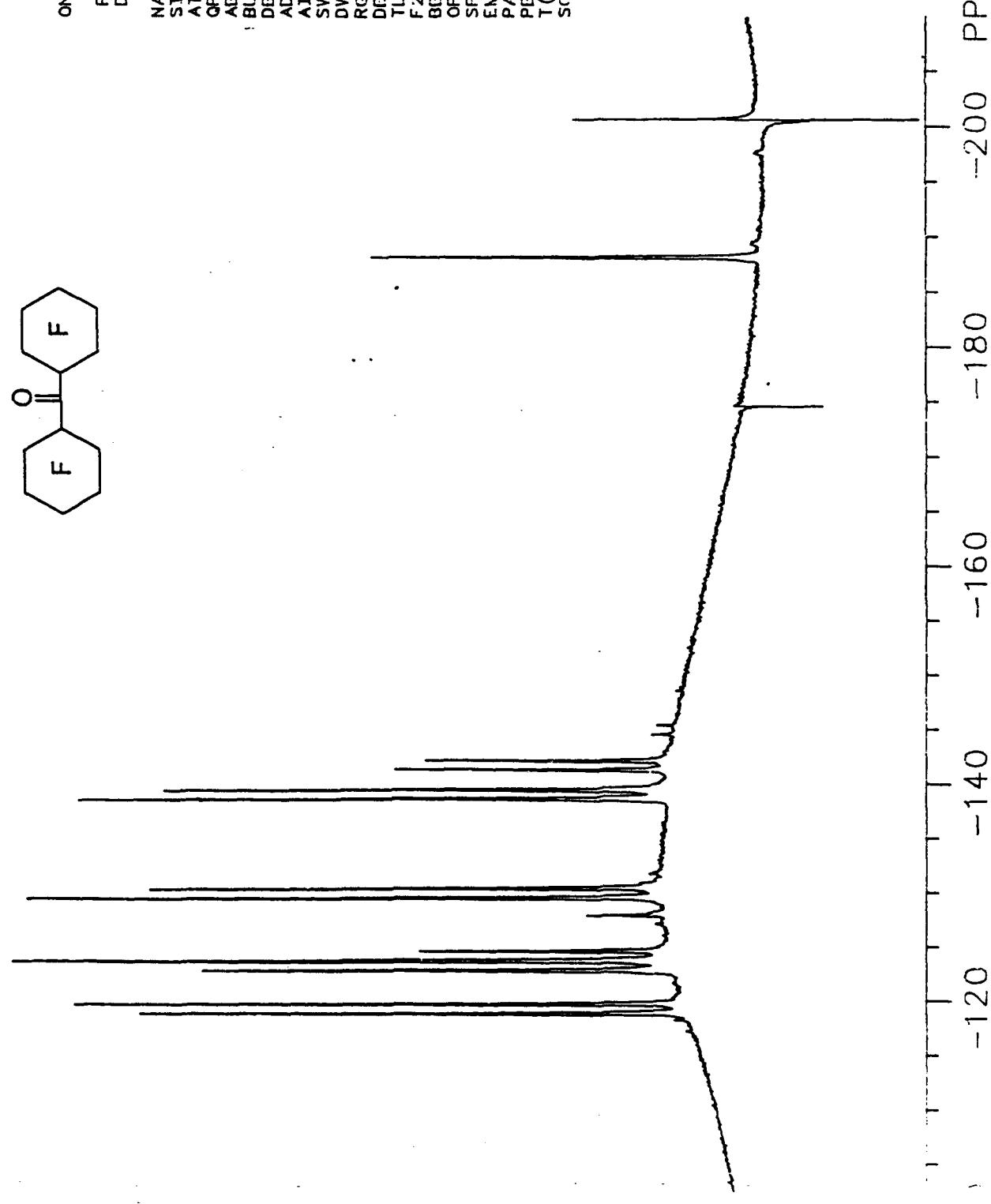


2111 002 MJB 13MAY94  
JING, CFCI<sub>3</sub>, CDCL<sub>3</sub>, F19, 20C

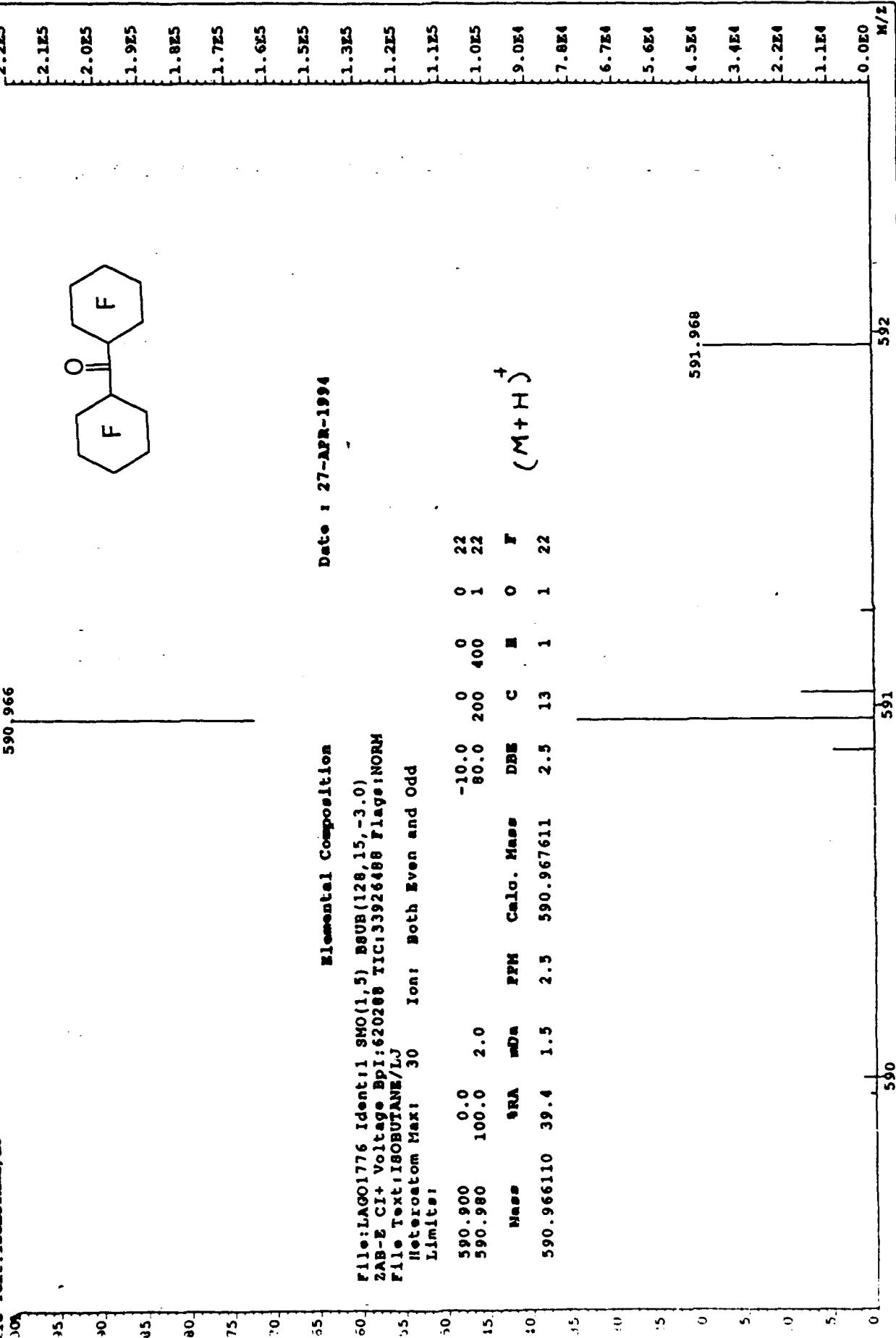


ONE-PULSE SEQUENCE

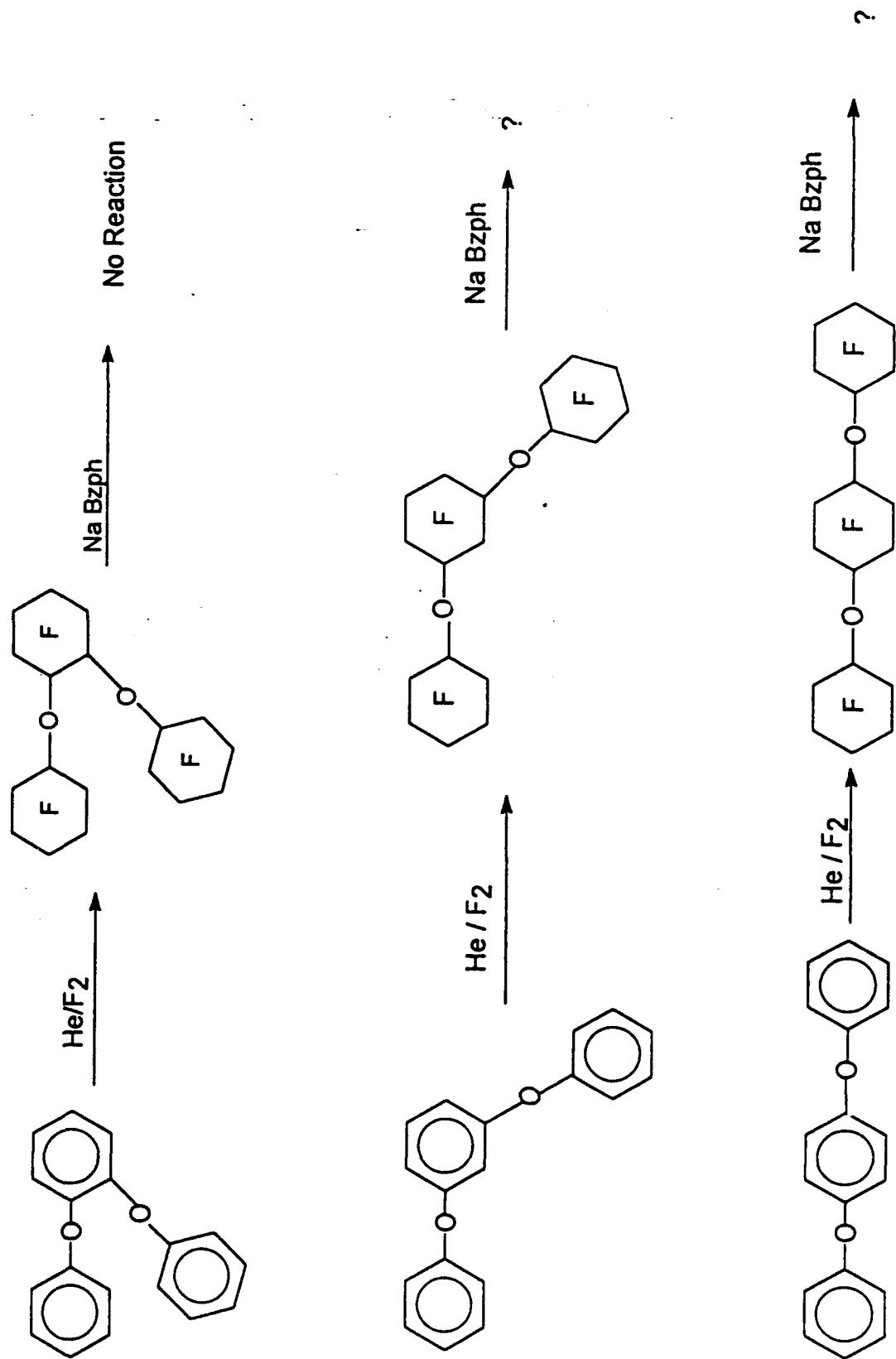
P2 = 8.00 USEC  
D5 = 1.00 SEC  
NA = 104  
SIZE = 32768  
AT = 212.99 MSEC  
GPO ON = 4  
ADC ON  
BUTTERWORTH FILTER ON  
DB ATT. = 3  
ADC = 12 BITS  
AI = 8  
SW = +/- 38461.5  
DW = 13  
RG = 10 USEC  
DE = 13 USEC  
TL HIGH POWER ON  
F2 = 361.084524  
80 MODULATION ON  
CF = -34144.68  
SF = 339.723167  
EM = 3.00  
PA = 227.8  
PB = 32.0  
T(C) = -10  
SCALE = 1868.61 HZ/CM  
= 5.5004 PPM/CM



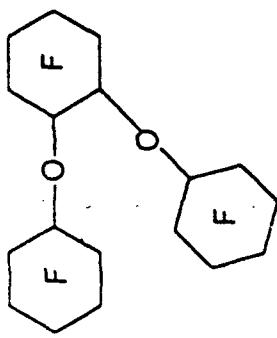
File:LAG01776 Identi:t SH0(1,5) BSUB(128,15,-3.0) PBD(5,3,5,0.055,1356.0,50.004,FF,FF) SPECT(Height=,Centroid) Acq:27-APR-1994 13:08:19 +0:15  
B-E CI+ Voltage BPI:620288 TIC:33926400 Flags:NORM  
1.0 Text:ISOBUTANE/LJ



Since we successfully obtained a fused perfluoro(benzofuran) from perfluoro(dicyclohexyl ether), reductive defluorination of the perfluorinated ethers containing three perfluoro(cyclohexyl) groups would be interesting. The three isomers of o-, m-, and p-perfluoro(dicyclohexanoxy cyclohexane) were prepared by liquid-phase direct fluorination of o-, m-, and p- diphenoxyl benzene. After several run of liquid-phase direct fluorination, enough amount of o-perfluoro(dicyclohexanoxy cyclohexane) was collected to carry out the following reductive defluorination. The reductive defluorination was carried out from -70 to 70 °C for 2 days, but the ortho-ether, however, kept unreacted. One of the reasons for that is perhaps steric hindrance. Reductive defluorination of the meta- and para- ethers are under investigation.

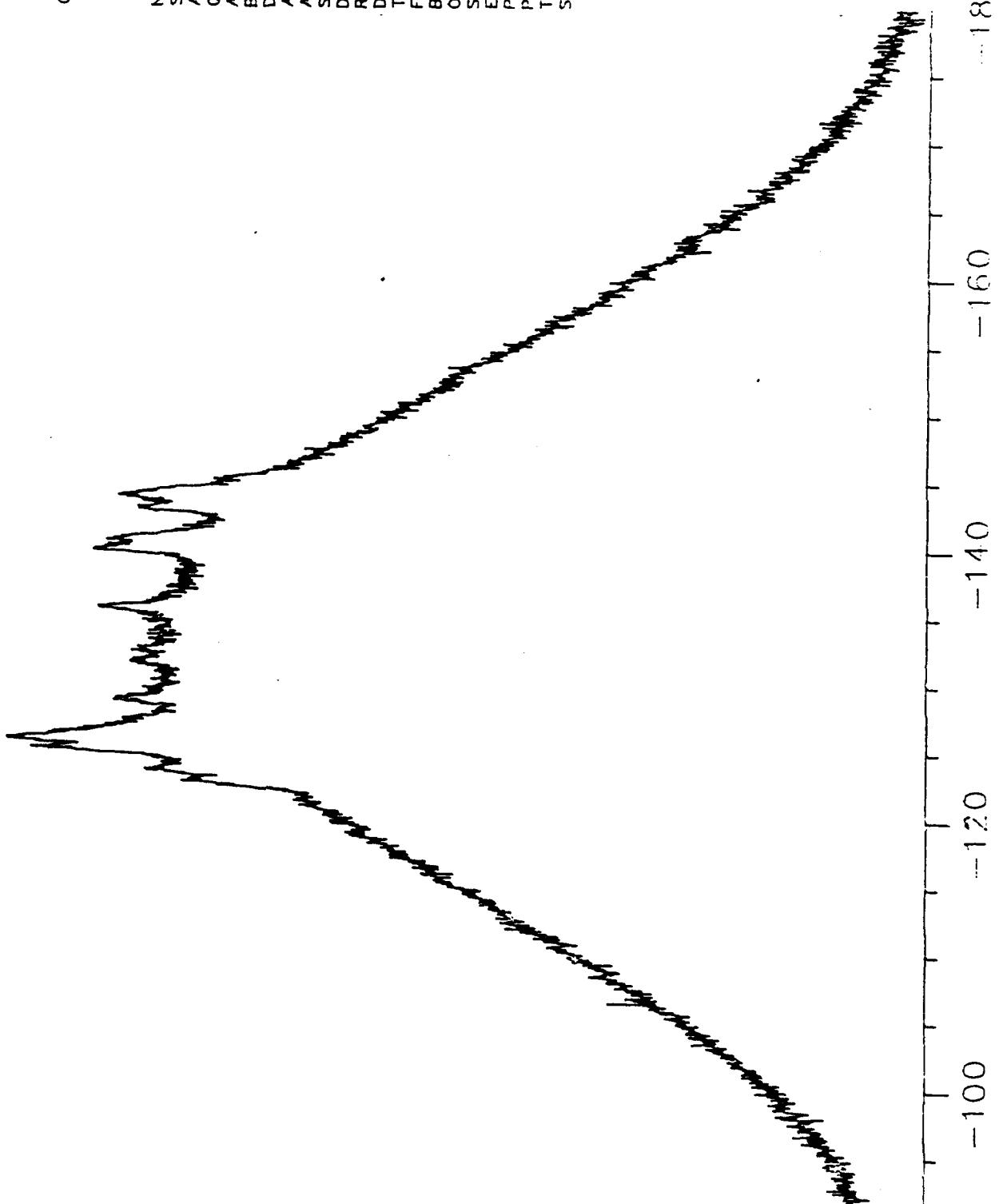


S222 004 MJB  
UNG, CDCL<sub>3</sub>, CFCL<sub>3</sub>, F19, -30

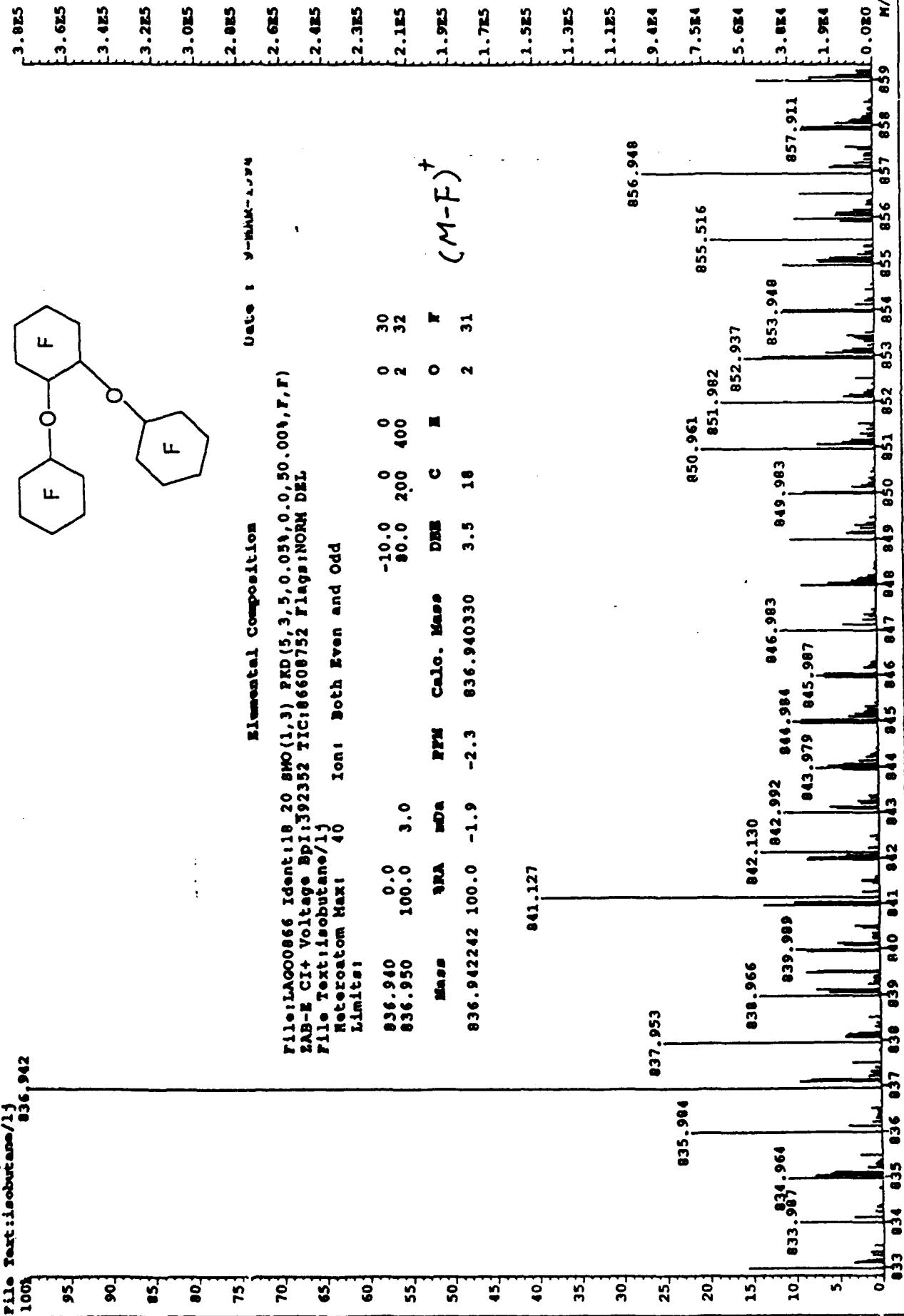


ONE-PULSE SEQUENCE

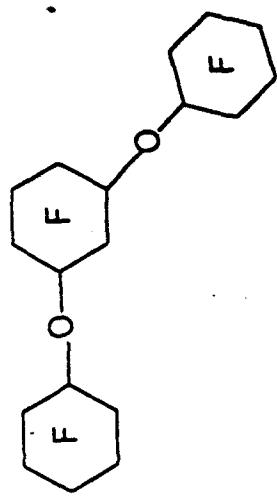
P2 = 8.00 USEC  
D5 = 1.00 SEC  
NA = 104  
SIZE = 32768  
AI = 163.84 MSECS  
OPD ON = 4  
ABC ON  
BUTTERWORTH FILTER ON  
DB ATT. = 3  
ADC = 12 BITS  
AI = 5  
SW = +/- 50000.0  
DW = 10  
RC = 10 USEC  
DE = 10 USEC  
TL HIGH POWER ON  
F2 = 361.084524  
BB MODULATION ON  
OF = -18096.17  
SF = 339.739179  
EW = 3.00  
PA = 270.3  
PB = 33.0  
T(C) = -30  
SCALE = 1528.93 Hz/cm  
= 4.5003 ppm/cm



FILE:LAG00866 Ident:18 20 SHO(1,J) PKD(5,3,5,0.05),0,0,50.00%,F,F  
228-E CI+ Voltage Sp1:392352 TIC:86608752 Flags:NORM DEL  
File Text:isobutane/1  
File Text:isobutane/1  
Heteroatom Max: 40 Ion: Both Even and Odd  
Limits:

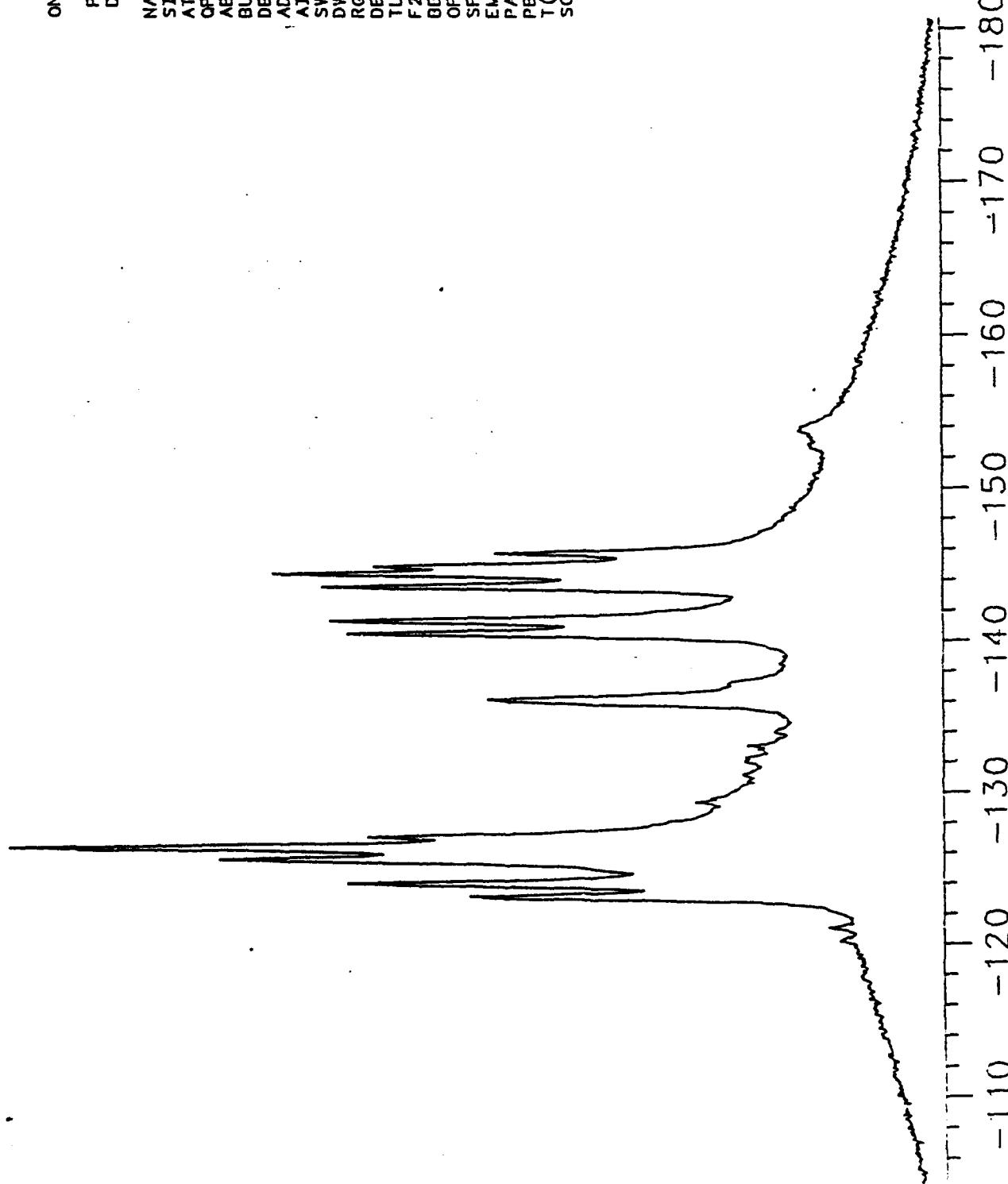


00 004 MJB 24NOV93  
IG, CDCL<sub>3</sub>, CFCL<sub>3</sub>, F19, -30



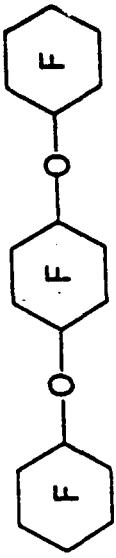
ONE-PULSE SEQUENCE

P2 = 0.00 USEC  
D5 = 1.00 SEC  
NA = 208  
SIZE = 32768  
AT = 163.84 MSEC  
QPD ON = 4  
ABC ON  
BUTTERWORTH FILTER ON  
DB ATT. = 3  
ADC = 12 BITS  
AI = 4  
SW = +/- 50000.0  
DW = 10  
RG = 10 USEC  
DE = 10 USEC  
TL HIGH POWER ON  
F2 = 361.084524  
BD MODULATION ON  
OF = -10106.64  
SF = 339.739179  
EW = 3.00  
PA = 349.2  
PB = 23.6  
T(C) = -30  
SCALE = 1359.25 Hz/cm  
= 4.0008 ppm/cm



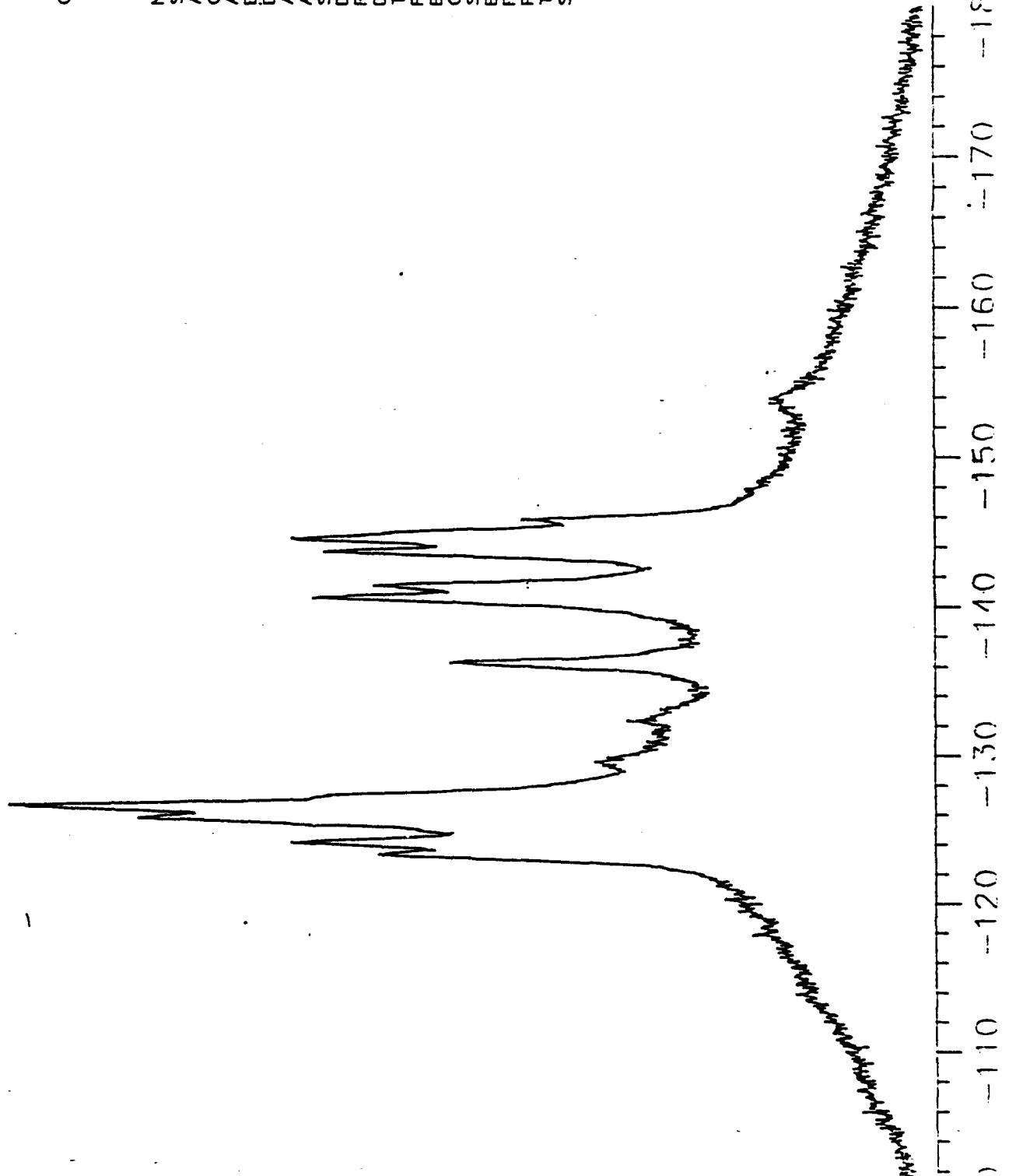


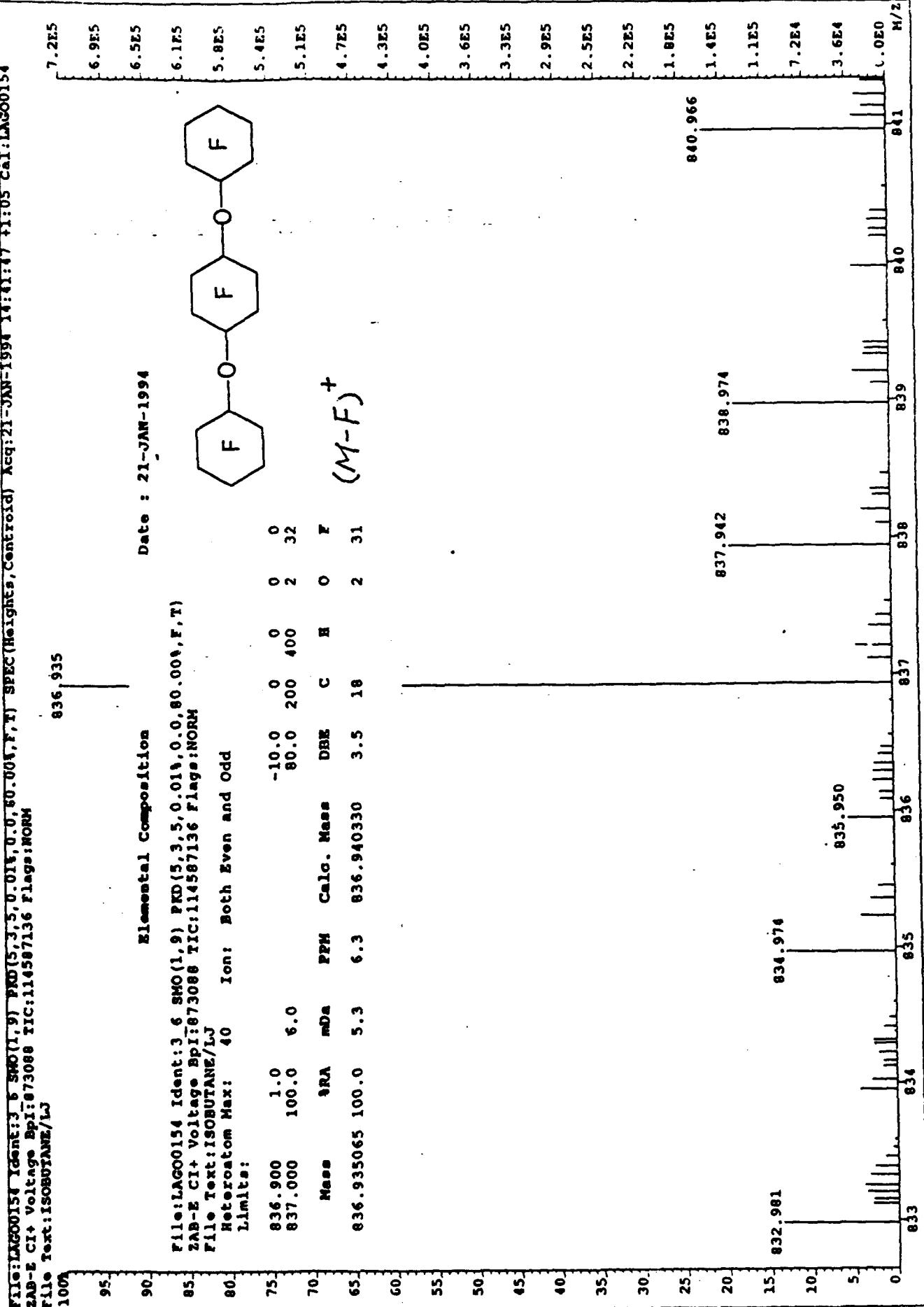
200 002 MJB 06JAN94  
JNG, CDCL<sub>3</sub>, CFCL<sub>3</sub>, F19



ONE-PULSE SEQUENCE

P2= 8.00 USEC  
05= 1.00 SEC  
NA = 104  
SIZE = 32768  
AT = 163.84 MSECS  
OPD ON = 4  
ABC ON  
BUTTERWORTH FILTER ON  
DB ATT. = 3  
ADC = 12 BITS  
AI = 2  
SW = +/- 50000.0  
DW = 10  
RG = 10 USEC  
DE = 10 USEC  
TL HIGH POWER ON  
F2= 361.084524  
BD MODULATION ON  
OF = -18012.39  
SF = 339.739179  
EM = 1.00  
PA = 262.0  
PB = 39.0  
T(C) = -20  
SCALE = 1359.25 HZ/CM  
= 4.0008 PPM/CM





Synthesis of perfluoro(hexamethylcyclohexane-1,3,5-trione) was reported in last report. Now we want to show its unusual solid state conformation. The molecule is unusually flattened, as can be seen from the sum of the six ring torsion angles  $31 + 18 + 14 + 32 + 18 + 12 = 125^\circ$ . By contrast, the sum of the ring torsional angles in cyclohexane and hexamethylcyclohexane-1,3,5-trione are  $336$  and  $192^\circ$ , respectively. In comparison with boat conformation of hexamethylcyclohexane-1,3,5-trione, conformation of the perfluorinated analogue is a twisted boat in order to avoid the three axial trifluoromethyl groups, coming much too close and creating a serious strain.

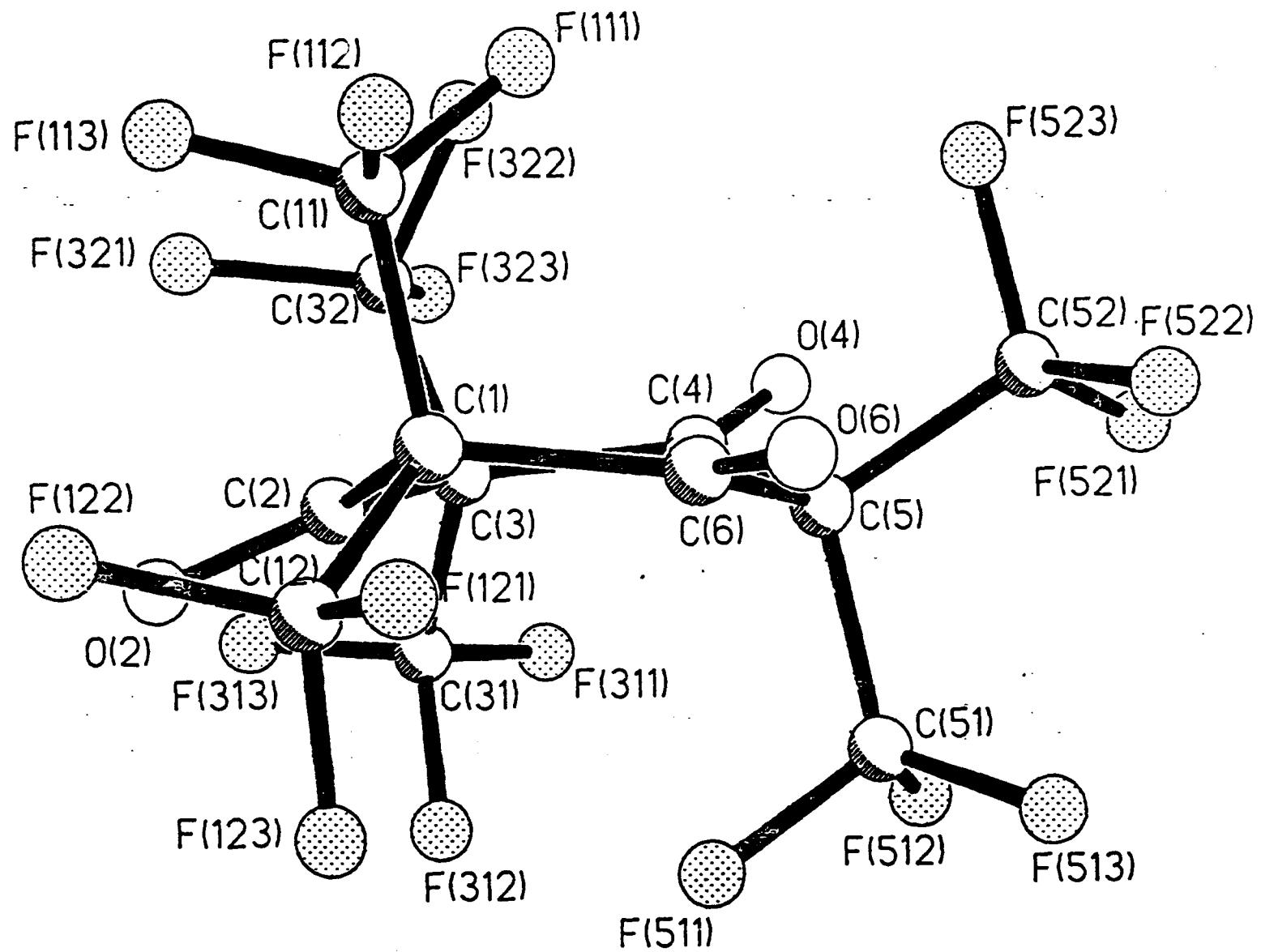
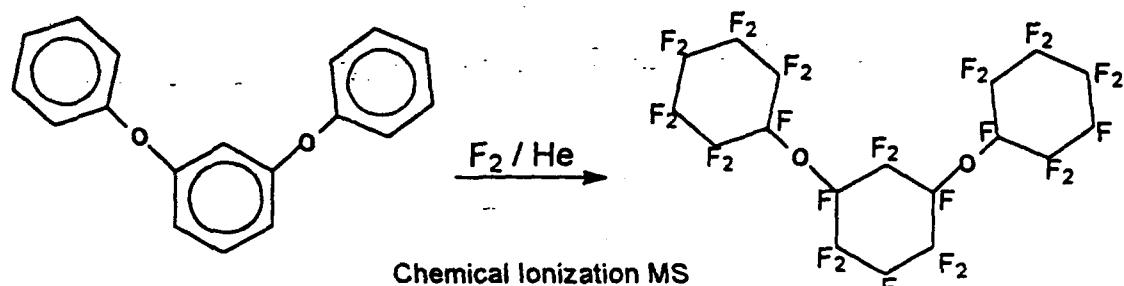


Fig.1. Molecular structure of  $C_{12}F_{18}O_3(1)$ .

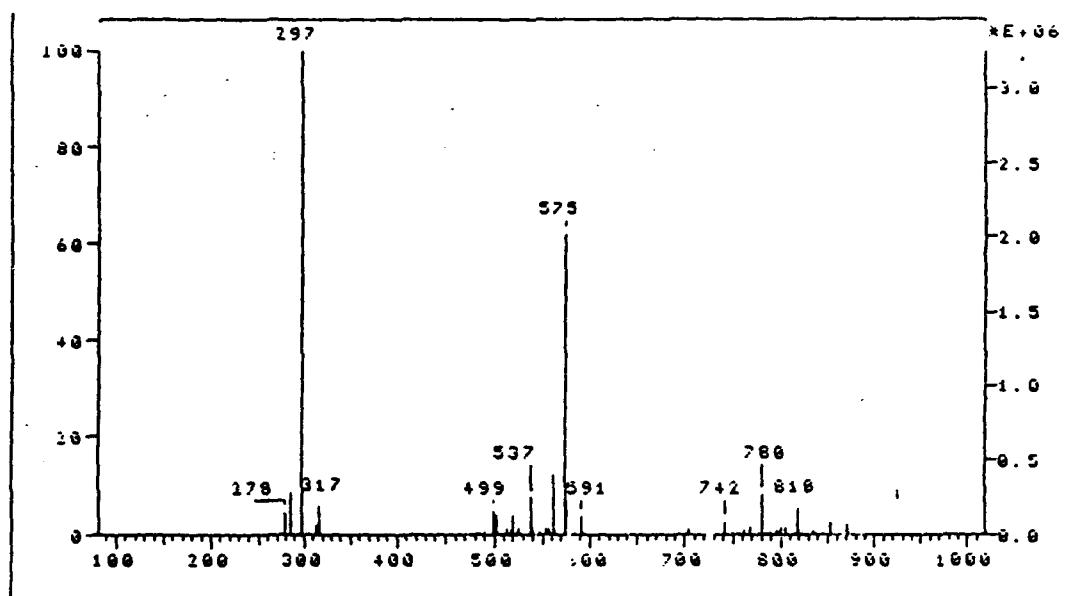
Selected bond lengths ( $\text{\AA}$ ):  $C(2)-O(2)$  1.188(5),  $C(4)-O(4)$  1.179(5),  $C(6)-O(6)$  1.178(5); bond angles ( $^\circ$ ):  $C(2)-C(1)-C(6)$  115.7(4),  $C(2)-C(3)-C(4)$  115.8(4),  $C(6)-C(5)-C(4)$  116.0(4); torsion angles ( $^\circ$ ):  $C(6)-C(1)-C(2)-C(3)$  -30.8(6),  $C(1)-C(2)-C(3)-C(4)$  17.9(6),  $C(2)-C(3)-C(4)-C(5)$  14.4(6),  $C(3)-C(4)-C(5)-C(6)$  -32.3(6),  $C(4)-C(5)-C(6)-C(1)$  18.3(6),  $C(2)-C(1)-C(6)-C(5)$  11.8(6).

Other homologs of diphenyl ether such as 1,3-, and 1,4- diphenoxyl benzene have also been perfluorinated for subsequent reductive defluorination.

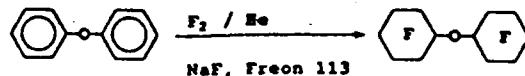


Chemical Ionization MS

Parent	-	872
P-F	-	853
P- (C <sub>6</sub> F <sub>11</sub> )	-	591
P- (C <sub>6</sub> F <sub>11</sub> O)	-	575
P- (C <sub>6</sub> F <sub>11</sub> O-C <sub>6</sub> F <sub>10</sub> )	-	297
P- 2x (C <sub>6</sub> F <sub>11</sub> O)	-	278

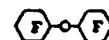


We have done considerable work on defluorination of cyclohexyl substituted fluorine compounds. This work is now becoming more and more successful and has been aided very considerably by the publication of a full manuscript by Dr. Guido Pez on methods using sodium benzophenone (J. Org. Chem. 1992, 57, 2856-2860). Yet removing extra fluorines remains one of the problems that we are in the process of solving. There are a series of sodium substituted defluorination reagents. One of the mildest is sodium phenylthiolate by Professor David McNicol of Glasgow. The synthesis of perfluoro biscyclohexyl ether was accomplished in 83% yield.



## The $^{19}\text{F}$ NMR Spectrum of Biscyclohexyl Ether

5081 004 MJB 200CT93  
JNG. CDCL 3. CFCL 3.  
19. -30DEG

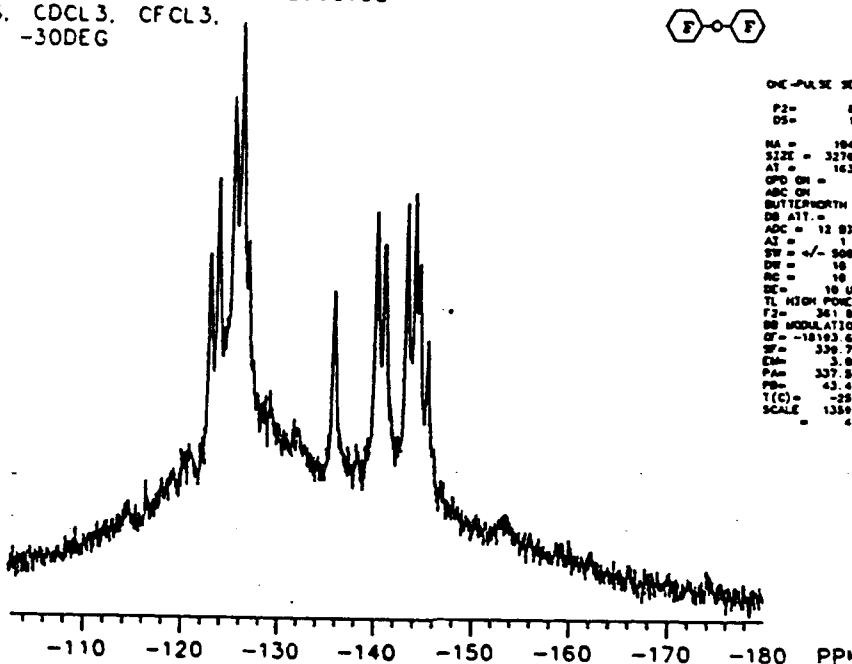


```

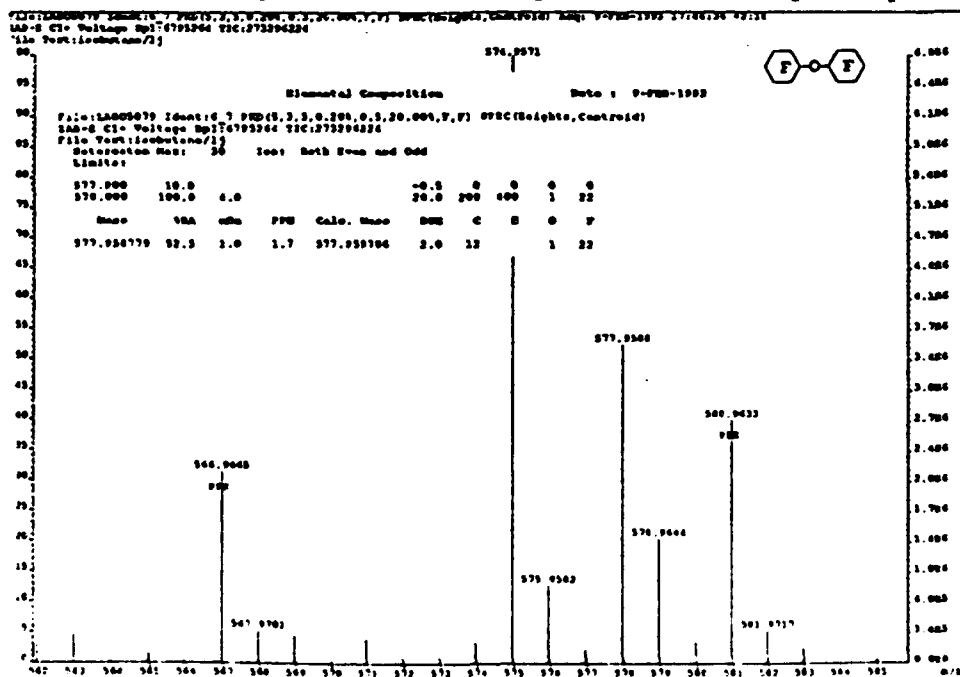
ONE-PULSE SEQUENCE
P2=      8.00 USEC
        1.00 SEC

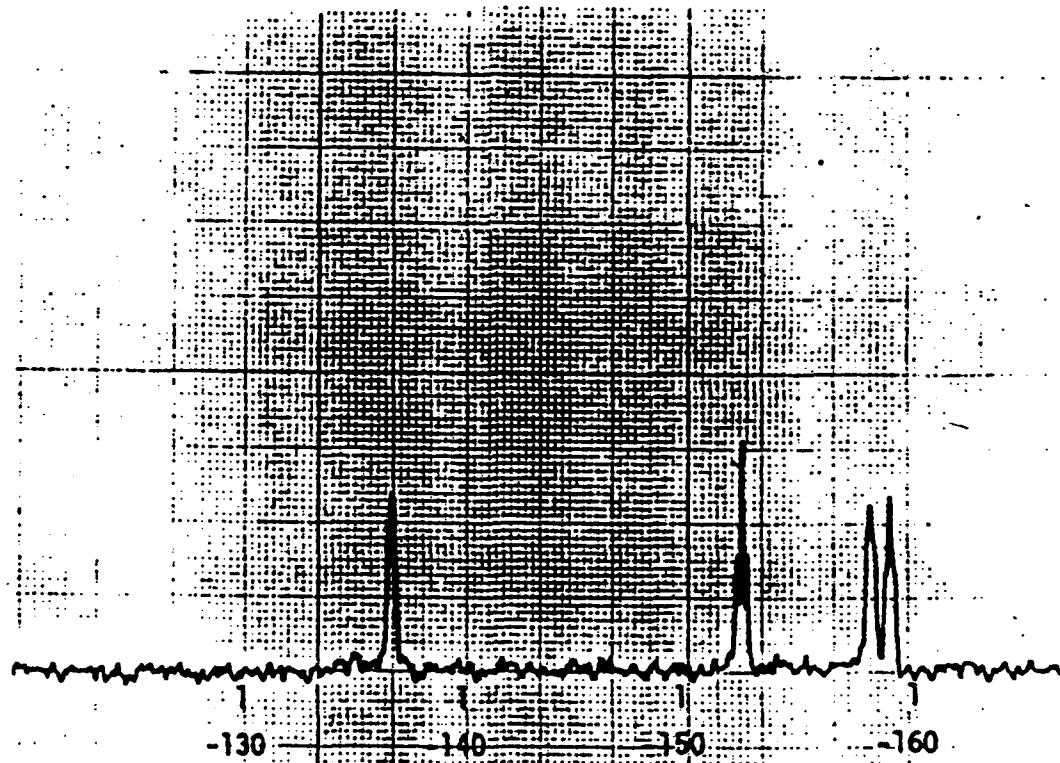
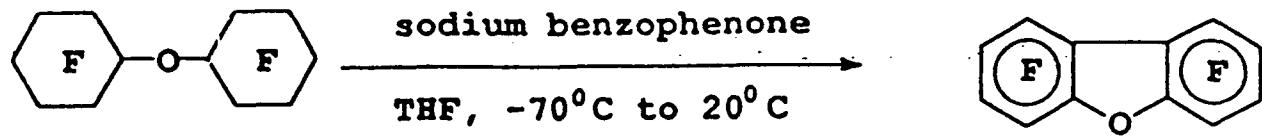
NA =    104
S22Z = 32768
AT =    163.84 MHz
QPD GR =    4
QPD CIR =    1
BUTTERWORTH FILTER ON
DIF ATT. =    3
DIF ATT. = 12.9115
AT =    10
SW = +/- 50000.0
DE =    10
RE =    10 USEC
DE =    10 USEC
TL HIGH POWER ON
DE = 34.94414542
DE MODULATION ON
GT = -18103.62
SF = 339.29179
DE = 3.00
DM = 337.5
PA = 43.4
T(C) = -25
SCALE = 1384.25 Hz/CH

```



The high resolution mass spectrum of the final product contains a parent peak at 577.9588.

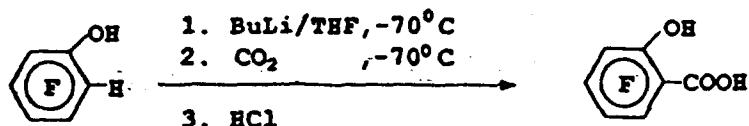




This is a very interesting case. Two extra fluorine were removed and we obtained the very interesting perfluoro furan compound shown above. We are now think we have been successful in applying it to a four-membered perfluoro cyclohexyl ether (page 7) (degree of polymerization four) and we shall see if we get the furan structure on that one as well. If successful it should produce an oligomer containing three furan units.

## Preparation of Perfluorinated Salicylic Acid

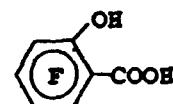
By first synthesizing in 60% yield the perfluoro aromatic precursor, namely 1-hydrotetrafluorophenol, we then synthesized 2,3,4,5-tetrafluoro-6-hydroxybenzoic acid by the following procedure:



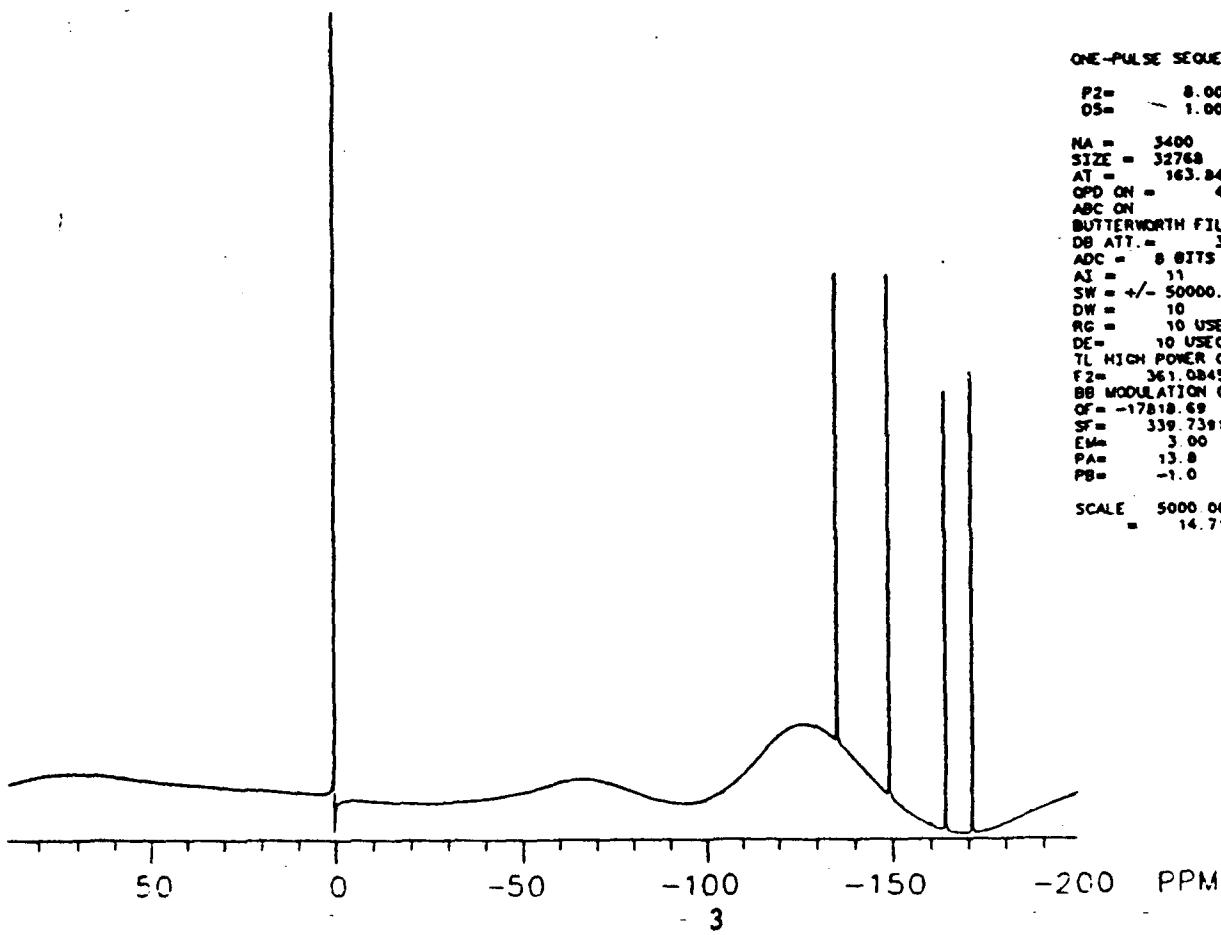
This step resulted in perfluorinated salicylic acid in 90% yield. Esters of salicylic acid are currently the most widely used lubrication antifriction additives to motor oils. We are now experimenting with making substituted hydrocarbon ester tails with one chlorine to make the product more soluble in polyalphaolefins and petroleum oils.

### The $^{19}\text{F}$ NMR Spectrum of Perfluoro Salicylic Acid

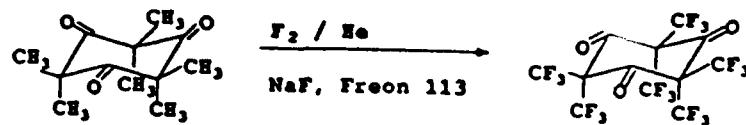
S060 002 MJB 22JUL93  
JNG, D6-ACETONE, CF CL3



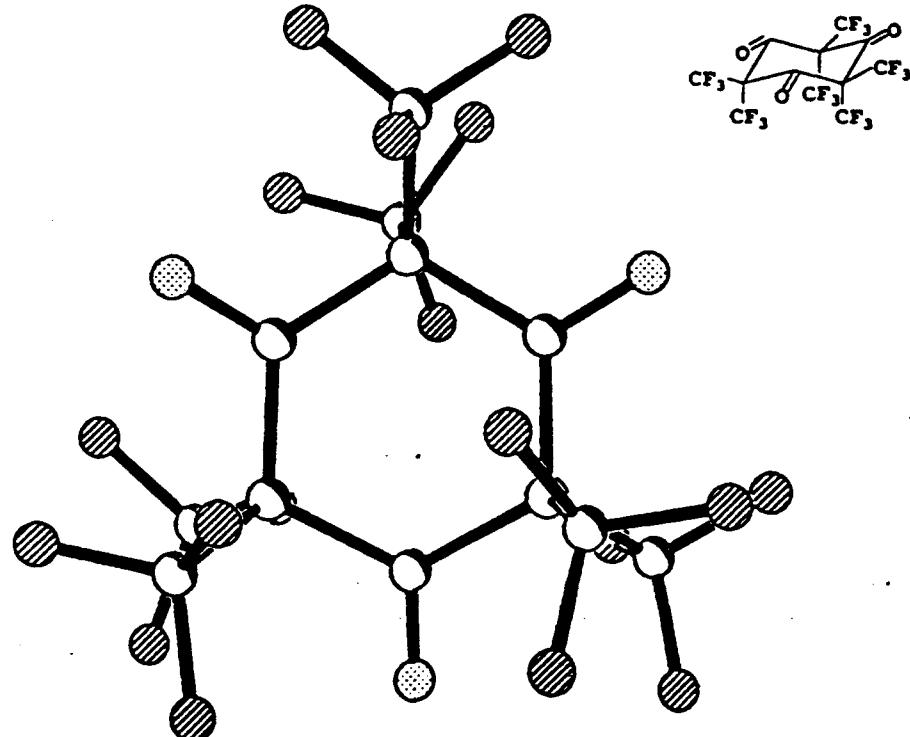
ONE-PULSE SEQUENCE  
P2= 8.00 USEC  
DS= 1.00 SEC  
NA = 3400  
SIZE = 32768  
AT = 163.84 msec  
OPD ON = 4  
ADC ON  
BUTTERWORTH FILTER ON  
DB ATT. = 3  
ADC = 8 BITS  
AI = 11  
SW = +/- 50000.0  
DW = 10  
RG = 10 USEC  
DE= 10 USEC  
TL HIGH POWER ON  
F2= 361.084524  
BB MODULATION ON  
OF = -17818.69  
SF = 339.739179  
EM= 3.00  
PA= 13.8  
PB= -1.0  
SCALE = 5000.00 Hz/cm  
= 14.7171 ppm/cm



- Very unusual perfluoro polyketone structures have been prepared by Dr. Kuangsen Sung. In particular, Dr. Sung has prepared a perfluorinated ketone from a hydrocarbon starting material in 72% yield.

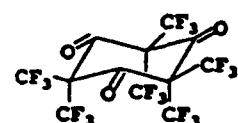


We have also obtained the crystal structure of this unusual new fluorocarbon material.



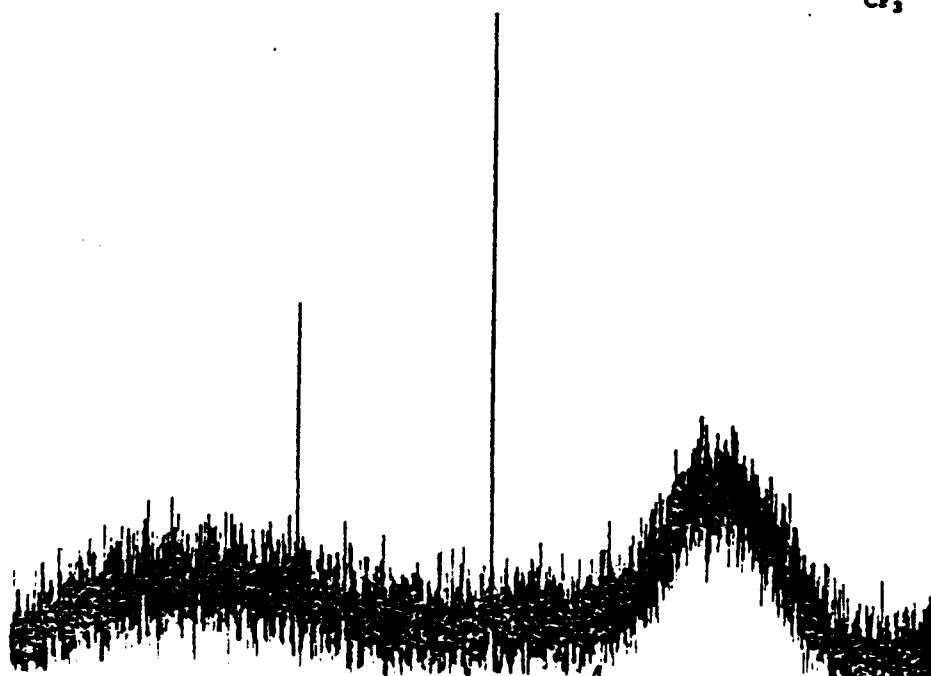
The  $^{19}\text{F}$  NMR Spectrum of the Perfluorinated Ketone

SD70A. 002 BAS 25AUG93  
JNG. ACETONE-D6, CFCL3, F19

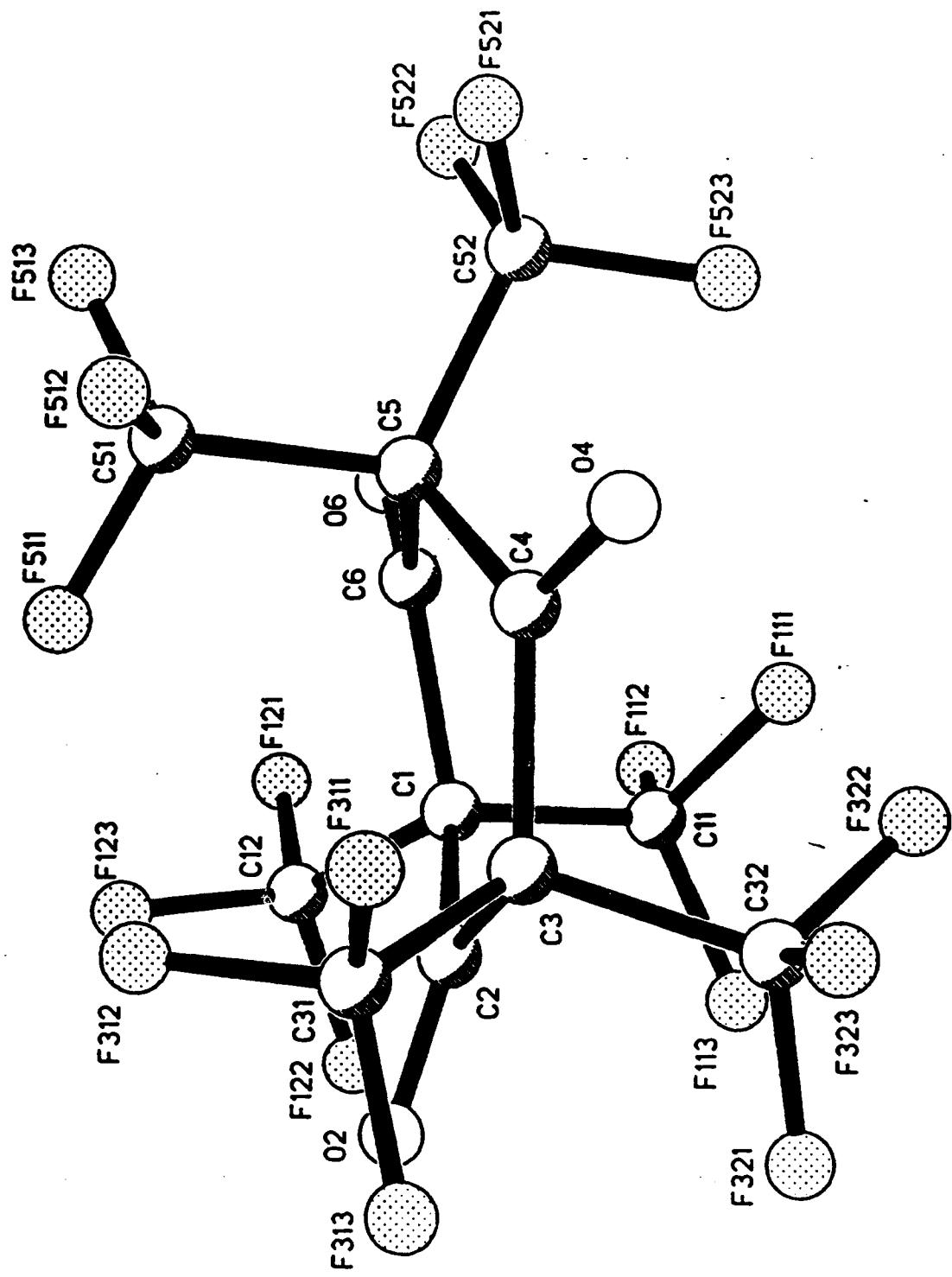


ONE-PULSE SEQUENCE

$\text{P}_2$  = 8.00 USEC  
 $\text{D}_5$  = 1.00 SEC  
  
 $\text{MA}$  = 104  
 $\text{SIZE}$  = 32768  
 $\text{AT}$  = 163.84 USEC  
 $\text{GPD ON}$  = 4  
 $\text{ADC ON}$  =  
 $\text{BUTTERWORTH FILTER ON}$   
 $\text{DE ATT.}$  = 3  
 $\text{ADC} = 12.8175$   
 $\text{AI}$  = 1  
 $\text{SW} = +/- 50000$  Hz  
 $\text{DW}$  = 10  
 $\text{RG}$  = 10 USEC  
 $\text{DE}$  = 10 USEC  
 $\text{TL HIGH POWER ON}$   
 $\text{F2}$  = 361.0845324  
 $\text{90 MODULATION ON}$   
 $\text{OF} = -17654.26$   
 $\text{SF} = 339.739179$   
 $\text{EW} = 3.00$   
 $\text{PAR} = 150$   
 $\text{PB} = 54.6$   
  
 $\text{SCALE}$  = 5000.00 Hz/cm  
= 14.7171 ppm/cm

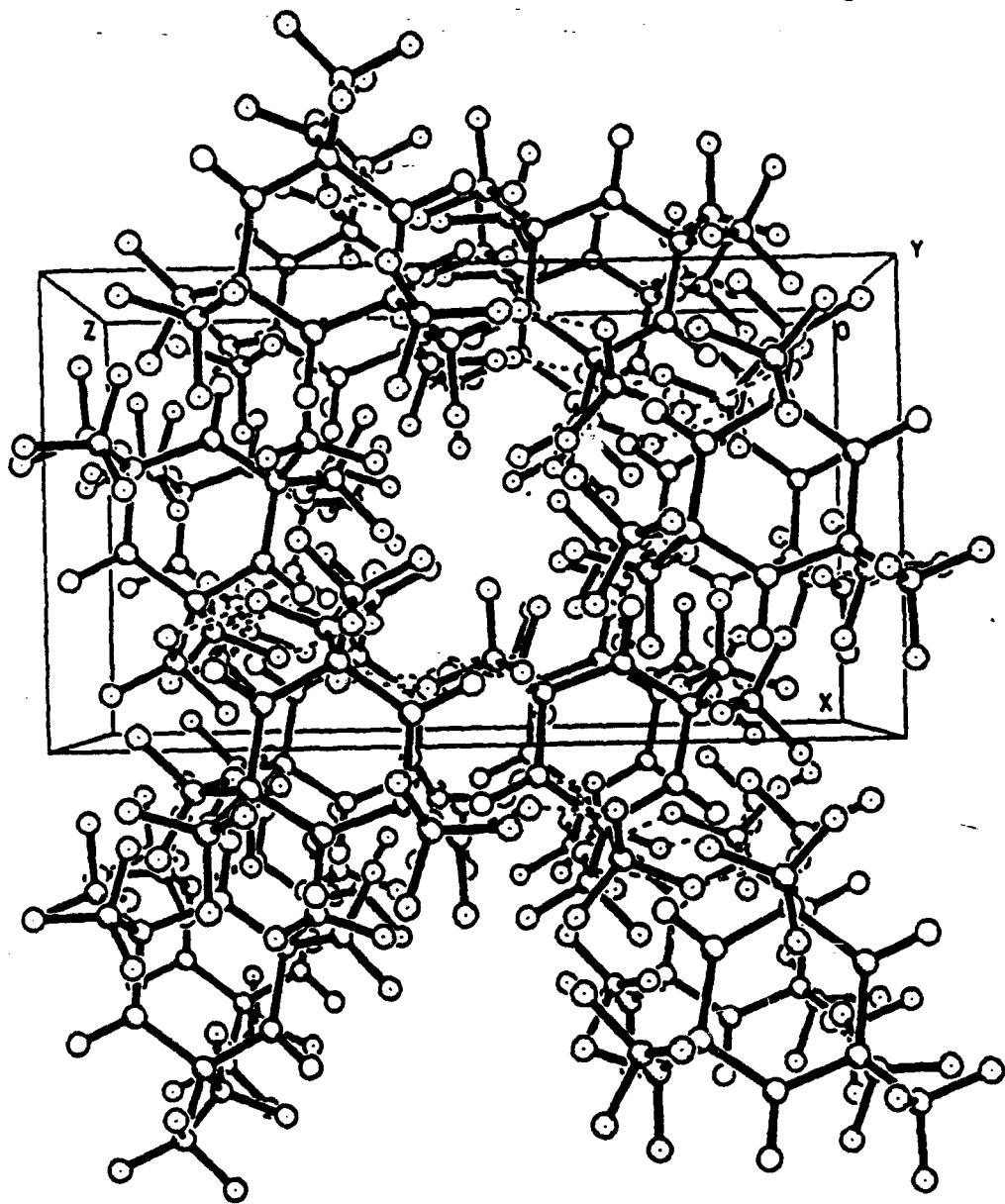
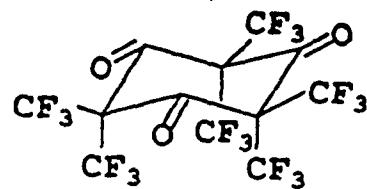


C12 F18 03

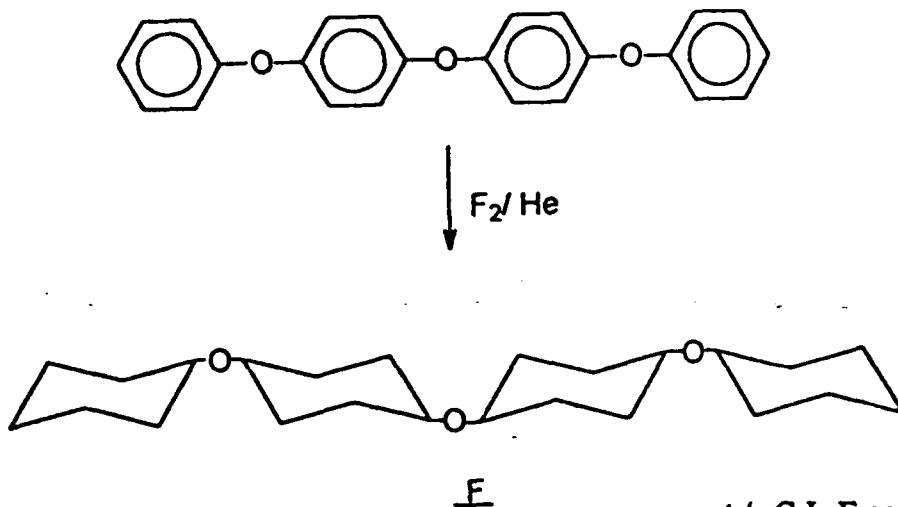


We think the zeolitic solid state structure of this very interesting perfluoro polyketone is most unusual and there may be interesting chemistry associated with the pockets of such a material.

Zeolitic Structure of

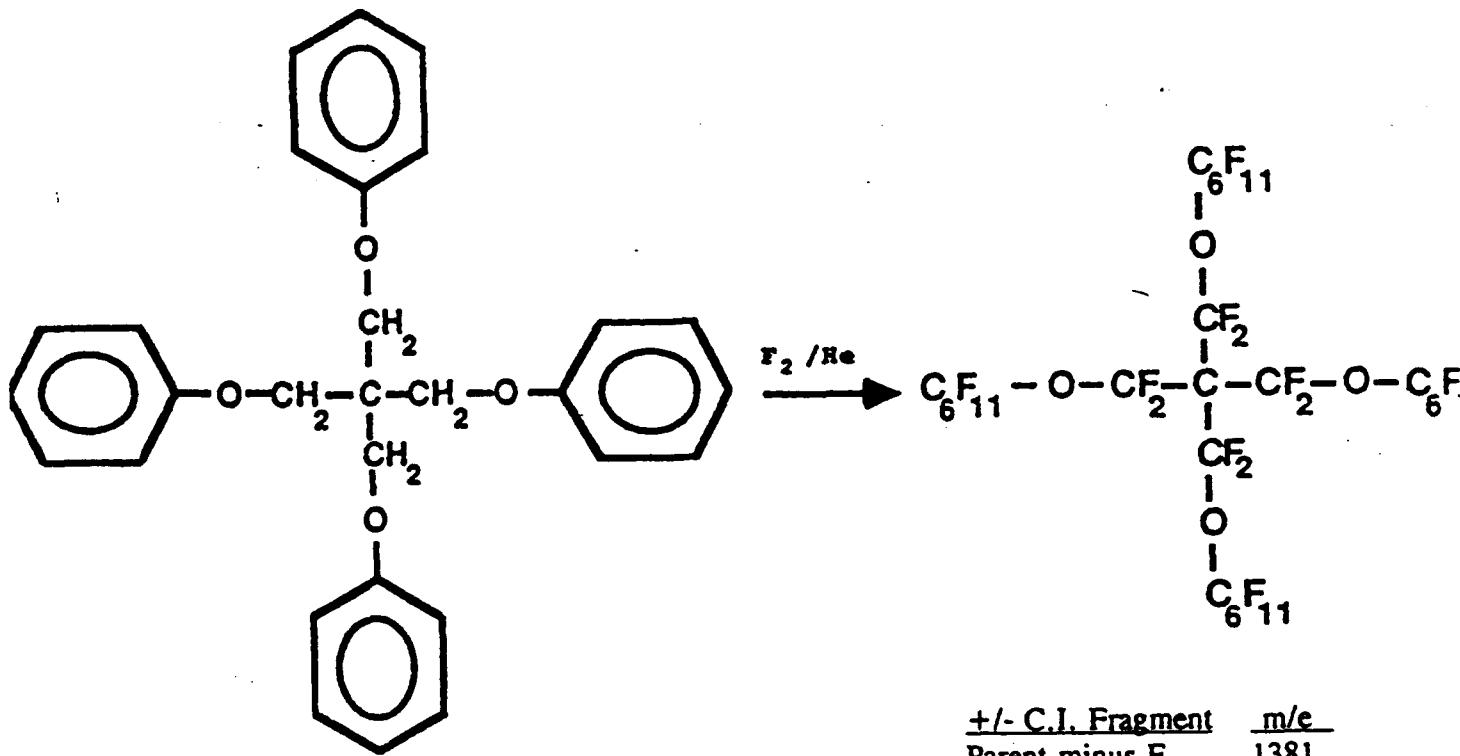


A number of other perfluoro organometallic compounds have been prepared for their conversion to perfluoro aromatic analogs.

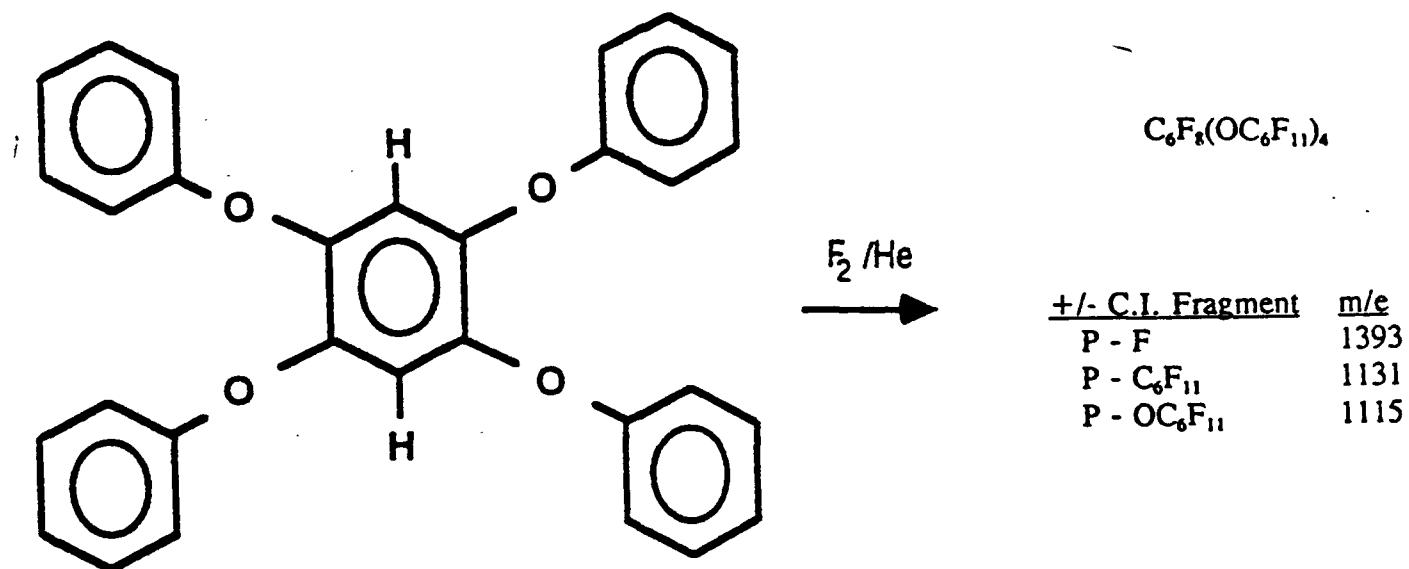
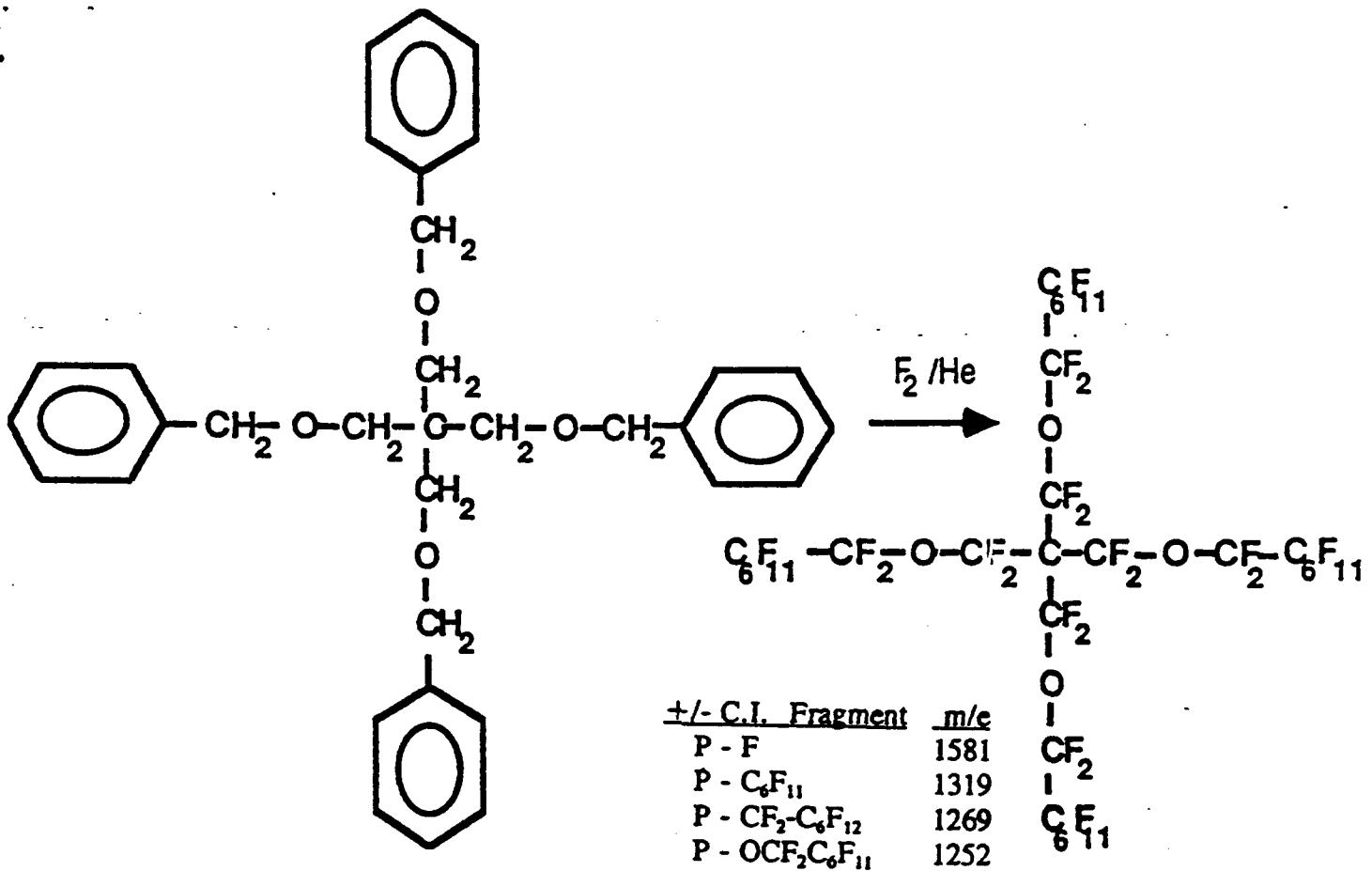


This structure is very interesting for under certain circumstances we hope to get the furan structure and with other reagents we hope to get the perfluorinated phenyl material. The perfluorinated cyclohexyl analog is already in hand.

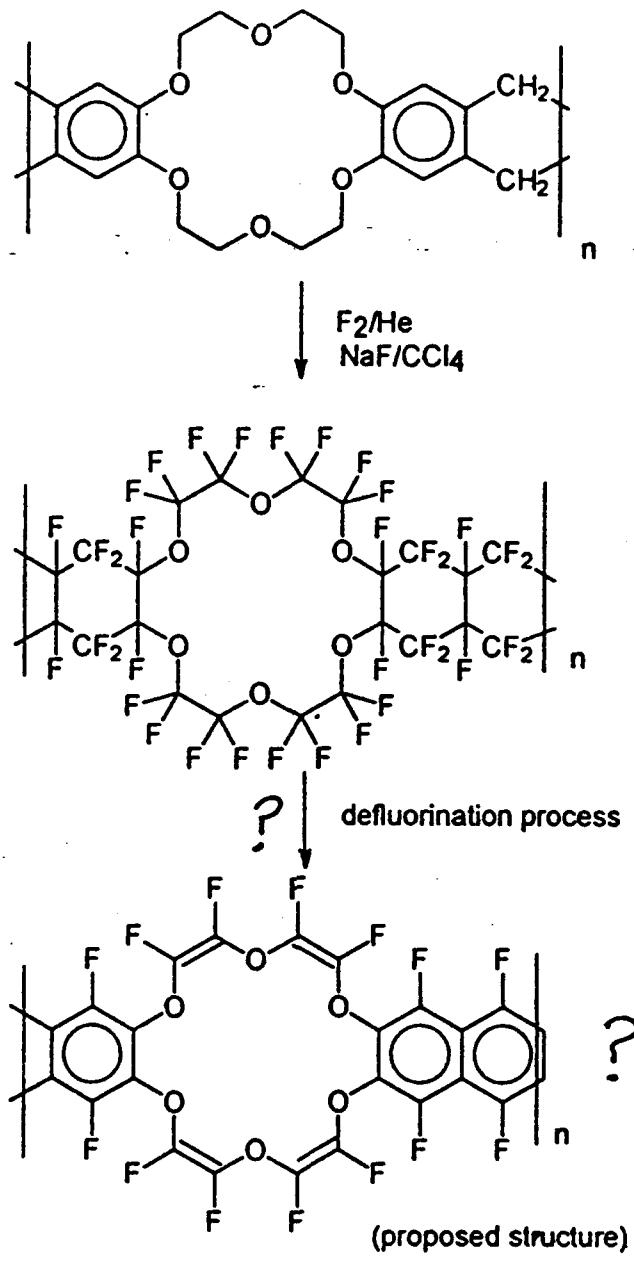
<u>+/ - C.I. Fragment</u>	<u>m/e</u>
P - F	1115
P - $C_6F_{11}$	853
P - $OC_6F_{11}$	837
P - $C_6F_{10}OC_6F_{11}$	575
P - $OC_6F_{10}OC_6F_{11}$	559



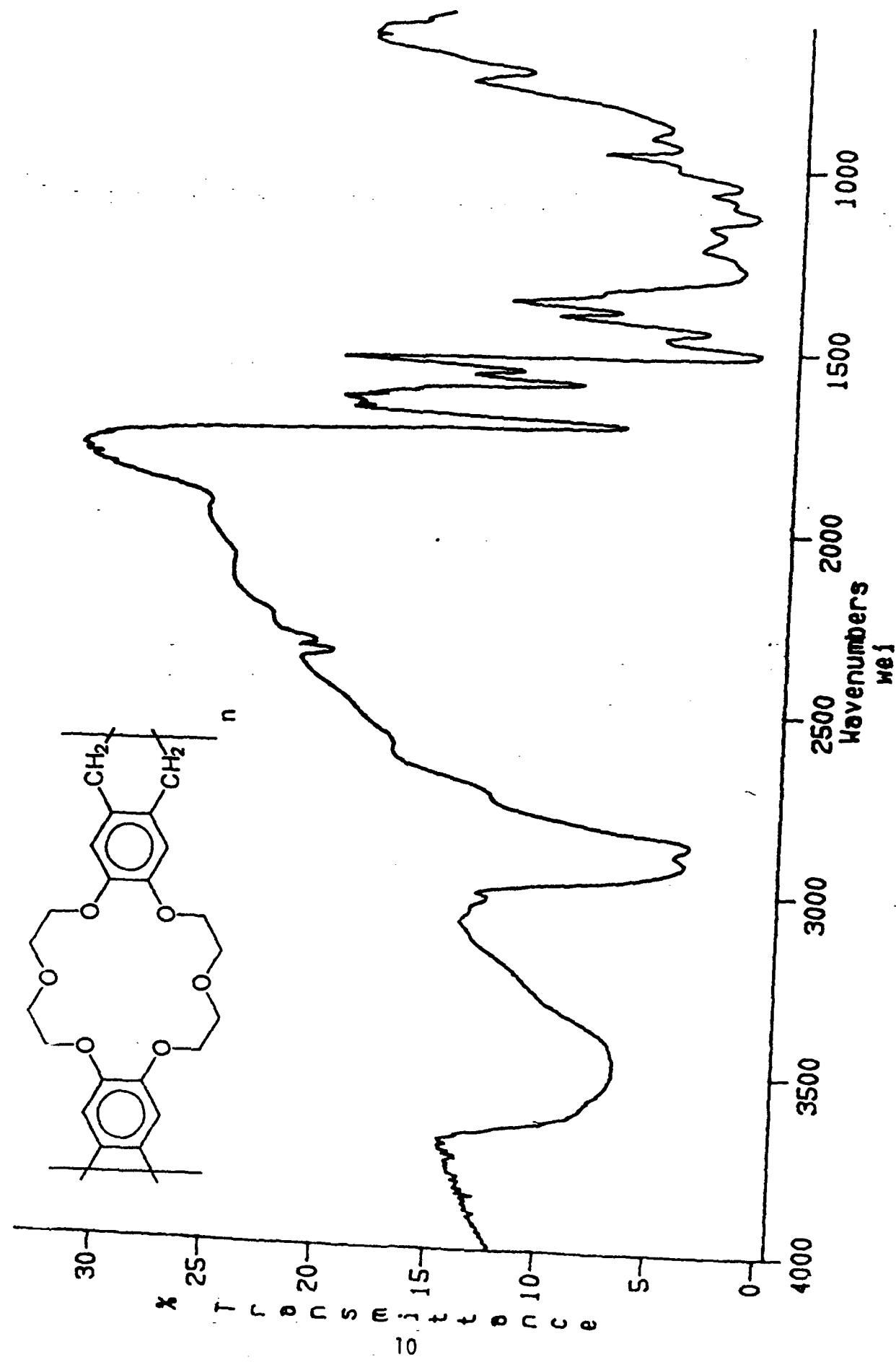
<u>+/ - C.I. Fragment</u>	<u>m/e</u>
Parent minus F	1381
P - $C_6F_{11}$	1119
P - $OC_6F_{11}$	1103
P - $CF_2-O-C_6F_{11}$	1053

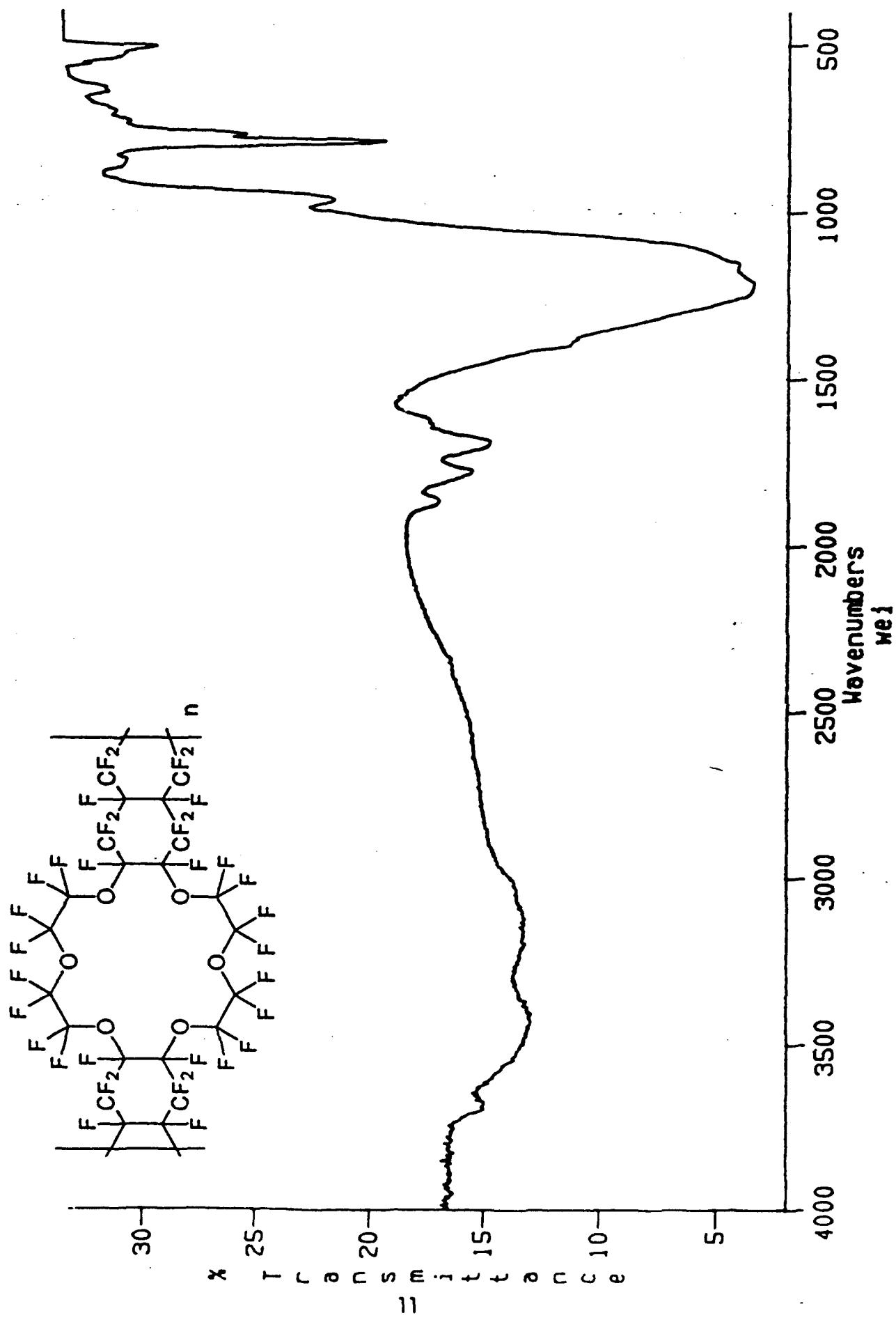


Mr. Han-Chao Wei of our research program has fluorinated this interesting crown ether polymer. We are very interested in exploring the defluorination process to see if we obtain the defluorinated material as indicated in the proposed structure.



He(cm <sup>3</sup> /min.)	$F_2(cm^3/min.)$	Time(hr.)
50	0	0.5
50	2	24
25	2	24
10	3	24
3	3	24
0	3	24
25	0	0.5





**Elemental analyses of the Perfluoro-crown ether-polymer**

	<b>Found</b>	<b>Calculated</b>
<b>Carbon</b> ---	24.38%	24.92%
	24.34%	
<b>Fluorine</b> ---	64.68%	65.11%
	64.59%	
<b>Oxygen</b> ---	-----	9.97%

\*Elemental analyses were done by Schwarzkopf Microanalytical Laboratory  
in New York